

3-V TO 5.5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH ±15-kV IEC ESD PROTECTION

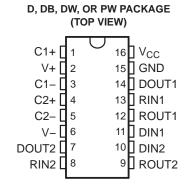
SLLS664A-AUGUST 2005-REVISED APRIL 2007

FEATURES

- ESD Protection for RS-232 Bus Pins
 - ±15 kV (HBM)
 - ±8 kV (IEC61000-4-2, Contact Discharge)
 - ±15 kV (IEC61000-4-2, Air-Gap Discharge)
- Meets or Exceeds the Requirements of TIA/EIA-232-F and ITU v.28 Standards
- Operates With 3-V to 5.5-V V_{CC} Supply
- · Operates up to 250 kbit/s
- Two Drivers and Two Receivers
- Low Supply Current . . . 300 μA Typ
- External Capacitors . . . $4 \times 0.1 \mu F$
- Accepts 5-V Logic Input With 3.3-V Supply
- Pin Compatible to Alternative High-Speed Device (1 Mbit/s)
 - SNx5C3232

APPLICATIONS

- Battery-Powered Systems
- PDAs
- Notebooks
- Laptops
- Palmtop PCs
- Hand-Held Equipment



DESCRIPTION/ORDERING INFORMATION

ORDERING INFORMATION

| T _A | PACKA | GE ⁽¹⁾⁽²⁾ | ORDERABLE PART NUMBER | TOP-SIDE MARKING |
|----------------|-------------|----------------------|-----------------------|------------------|
| | SOIC - D | Tube of 40 | MAX3232ECD | MAX3232EC |
| | 30IC - D | Reel of 2500 | MAX3232ECDR | WIAASZSZEC |
| | SOIC - DW | Tube of 40 | MAX3232ECDW | MAY2222FC |
| 0°C to 70°C | SOIC - DW | Reel of 2000 | MAX3232ECDWR | MAX3232EC |
| −0°C to 70°C | SSOP – DB | Tube of 80 | MAX3232ECDB | MD222EC |
| | 330F - DB | Reel of 2000 | MAX3232ECDBR | MP232EC |
| | TSSOP – PW | Tube of 90 | MAX3232ECPW | MD222FC |
| | | Reel of 2000 | MAX3232ECPWR | MP232EC |
| | SOIC - D | Tube of 40 | MAX3232EID | MAX3232EI |
| | | Reel of 2500 | MAX3232EIDR | IVIAASZSZEI |
| | SOIC - DW | Tube of 40 | MAX3232EIDW | MAY2222EI |
| –40°C to 85°C | SOIC - DW | Reel of 2000 | MAX3232EIDWR | MAX3232EI |
| -40 C to 65 C | SSOP – DB | Tube of 80 | MAX3232EIDB | MP232EI |
| | 330F - DB | Reel of 2000 | MAX3232EIDBR | WIF 232EI |
| | TSSOP – PW | Tube of 90 | MAX3232EIPW | MD222EI |
| | 1330F - FVV | Reel of 2000 | MAX3232EIPWR | MP232EI |

⁽¹⁾ Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.

Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

⁽²⁾ For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

3-V TO 5.5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH ±15-kV IEC ESD PROTECTION



SLLS664A-AUGUST 2005-REVISED APRIL 2007

DESCRIPTION/ORDERING INFORMATION (CONTINUED)

The MAX3232E device consists of two line drivers, two line receivers, and a dual charge-pump circuit with ± 15 -kV IEC ESD protection pin to pin (serial-port connection pins, including GND). The device meets the requirements of TIA/EIA-232-F and provides the electrical interface between an asynchronous communication controller and the serial-port connector. The charge pump and four small external capacitors allow operation from a single 3-V to 5.5-V supply. The devices operate at data signaling rates up to 250 kbit/s and a maximum of 30-V/ μ s driver output slew rate.

FUNCTION TABLES

EACH DRIVER(1)

| INPUT DIN | OUTPUT DOUT |
|--------------|----------------|
| L | Н |
| Н | L |

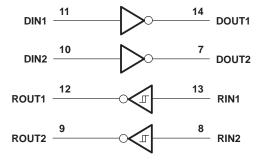
(1) H = high level, L = low level

EACH RECEIVER⁽¹⁾

| INPUT RIN | OUTPUT ROUT |
|--------------|----------------|
| L | Н |
| Н | L |
| Open | Н |

 H = high level, L = low level, Open = input disconnected or connected driver off

LOGIC DIAGRAM (POSITIVE LOGIC)



3-V TO 5.5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH ±15-kV IEC ESD PROTECTION

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Absolute Maximum Ratings(1)

over operating free-air temperature range (unless otherwise noted)

| | | | MIN | MAX | UNIT |
|------------------|---|------------|-------|-----------------------|-------|
| V _{CC} | Supply voltage range ⁽²⁾ | | -0.3 | 6 | V |
| V ₊ | Positive output supply voltage range (2) | | -0.3 | 7 | V |
| V- | Negative output supply voltage range ⁽²⁾ | | 0.3 | -7 | V |
| V ₊ - | Supply voltage difference (2) | | | 13 | V |
| | V _I Input voltage range | Drivers | -0.3 | 6 | V |
| VI | | Receivers | -25 | 25 | V |
| V | Output valtage range | Drivers | -13.2 | 13.2 | V |
| Vo | Output voltage range | Receivers | -0.3 | V _{CC} + 0.3 | V |
| | | D package | | 73 | |
| 0 | Dealers thermal impedance (3)(4) | DB package | | 82 | °C/W |
| θ_{JA} | Package thermal impedance (3) (4) | DW package | | 57 | -C/VV |
| | | PW package | | 108 | |
| TJ | Operating virtual junction temperature | | | 150 | °C |
| T _{stg} | Storage temperature range | | -65 | 150 | °C |

⁽¹⁾ Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

All voltages are with respect to network GND.

Recommended Operating Conditions⁽¹⁾

See Figure 4

| | | | | MIN | NO M | MAX | UNIT |
|----------------|---|-----|--------------------------|-----|---------|-----|------|
| | Supply voltage | | $V_{CC} = 3.3 \text{ V}$ | 3 | 3.3 | 3.6 | V |
| Supply voltage | | | $V_{CC} = 5 V$ | 4.5 | 5 | 5.5 | V |
| ., | V _{IH} Driver high-level input voltage | DIN | $V_{CC} = 3.3 \text{ V}$ | 2 | | 5.5 | V |
| VIH | | DIN | V _{CC} = 5 V | 2.4 | | 5.5 | |
| V_{IL} | / _{IL} Driver low-level input voltage | | DIN | 0 | | 0.8 | V |
| VI | / Receiver input voltage | | -25 | | 25 | V | |
| T _A | Operating free-air temperature | | MAX3232EC | 0 | | 70 | °C |
| | | | MAX3232EI | -40 | | 85 | |

⁽¹⁾ Test conditions are C1–C4 = 0.1 μ F at V $_{CC}$ = 3.3 V \pm 0.3 V; C1 = 0.047 μ F, C2–C4 = 0.33 μ F at V $_{CC}$ = 5 V \pm 0.5 V.

Electrical Characteristics⁽¹⁾

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Figure 4)

| PARAMETER | | TEST CONDITIONS | MIN TYP(2) MAX | UNIT | |
|-----------|----------------|---|----------------|------|--|
| I_{CC} | Supply current | No load, V _{CC} = 3.3 V or 5 V | 0.3 1 | mA | |

Test conditions are C1–C4 = 0.1 μ F at V_{CC} = 3.3 V \pm 0.3 V; C1 = 0.047 μ F, C2–C4 = 0.33 μ F at V_{CC} = 5 V \pm 0.5 V. All typical values are at V_{CC} = 3.3 V or V_{CC} = 5 V, and T_A = 25°C.

Maximum power dissipation is a function of $T_J(max)$, θ_{JA} , and T_A . The maximum allowable power dissipation at any allowable ambient temperature is $P_D = (T_J(max) - T_A)/\theta_{JA}$. Operating at the absolute maximum T_J of 150°C can affect reliability. The package thermal impedance is calculated in accordance with JESD 51-7.

MAX3232E

3-V TO 5.5-V MULTICHANNEL RS-232 LINE DRIVER/RECEIVER WITH ±15-kV IEC ESD PROTECTION



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DRIVER SECTION

Electrical Characteristics(1)

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Figure 4)

| PARAMETER | | TEST CONDIT | TIONS | MIN | TYP ⁽²⁾ | MAX | UNIT |
|---------------------|------------------------------|---|-----------------------|-----|--------------------|-----|------|
| V_{OH} | High-level output voltage | DOUT at $R_L = 3 \text{ k}\Omega$ to GND, | DIN = GND | 5 | 5.4 | | V |
| V _{OL} | Low-level output voltage | DOUT at $R_L = 3 \text{ k}\Omega$ to GND, | DIN = V _{CC} | -5 | -5.4 | | V |
| I _{IH} | High-level input current | $V_I = V_{CC}$ | | | ±0.01 | ±1 | μΑ |
| I _{IL} | Low-level input current | V _I at GND | | | ±0.01 | ±1 | μΑ |
| . (3) | Chart aircuit autaut aurrant | V _{CC} = 3.6 V, | V _O = 0 V | | 125 | 100 | A |
| I _{OS} (3) | Short-circuit output current | V _{CC} = 5.5 V, | V _O = 0 V | | ±35 | ±60 | mA |
| r _O | Output resistance | V_{CC} , V+, and V- = 0 V, | V _O = ±2 V | 300 | 10M | | Ω |

Switching Characteristics⁽¹⁾

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Figure 4)

| | PARAMETER | TEST CONDITIONS | | MIN | TYP ⁽²⁾ | MAX | UNIT |
|--------------------|------------------------------|--|--|-----|--------------------|-----|--------|
| | Maximum data rate | C _L = 1000 pF, One DOUT switching, | $R_L = 3 \text{ k}\Omega$, See Figure 1 | 150 | 250 | | kbit/s |
| t _{sk(p)} | Pulse skew ⁽³⁾ | C _L = 150 pF to 2500 pF, See Figure 2 | $R_L = 3 \text{ k}\Omega \text{ to } 7 \text{ k}\Omega,$ | | 300 | | ns |
| CD(tr) | Slew rate, transition region | $R_L = 3 \text{ k}\Omega \text{ to } 7 \text{ k}\Omega,$ | C _L = 150 pF to 1000 pF | 6 | | 30 | V/us |
| SR(tr) | (see Figure 1) | $V_{CC} = 3.3 \text{ V}$ | C _L = 150 pF to 2500 pF | 4 | | 30 | ν/μs |

⁽¹⁾ Test conditions are C1–C4 = 0.1 μ F at V_{CC} = 3.3 V \pm 0.3 V; C1 = 0.047 μ F, C2–C4 = 0.33 μ F at V_{CC} = 5 V \pm 0.5 V. (2) All typical values are at V_{CC} = 3.3 V or V_{CC} = 5 V, and T_A = 25°C. (3) Pulse skew is defined as $|t_{PLH} - t_{PHL}|$ of each channel of the same device.

Test conditions are C1–C4 = 0.1 μ F at V_{CC} = 3.3 V \pm 0.3 V; C1 = 0.047 μ F, C2–C4 = 0.33 μ F at V_{CC} = 5 V \pm 0.5 V. All typical values are at V_{CC} = 3.3 V or V_{CC} = 5 V, and T_A = 25°C. Short-circuit durations should be controlled to prevent exceeding the device absolute power dissipation ratings, and not more than one output should be shorted at a time.

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RECEIVER SECTION

Electrical Characteristics(1)

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Figure 4)

| | PARAMETER | TEST CONDITIONS | MIN | TYP ⁽²⁾ | MAX | UNIT |
|---|---|--------------------------------|-----------------------|-----------------------|-----|------|
| V _{OH} | High-level output voltage | I _{OH} = −1 mA | V _{CC} - 0.6 | V _{CC} - 0.1 | | V |
| V _{OL} | Low-level output voltage | I _{OL} = 1.6 mA | | | 0.4 | V |
| V _{IT+} Positive-going input threshold voltage | V _{CC} = 3.3 V | | 1.5 | 2.4 | | |
| | Positive-going input threshold voltage | V _{CC} = 5 V | | 1.8 | 2.4 | V |
| V _{IT-} N | Negative gains input threehold valtage | V _{CC} = 3.3 V | 0.6 | 1.2 | | |
| | Negative-going input threshold voltage | V _{CC} = 5 V | 0.8 | 1.5 | | V |
| V _{hys} | Input hysteresis (V _{IT+} – V _{IT-}) | | | 0.3 | | V |
| rį | Input resistance | V _I = ±3 V to ±25 V | 3 | 5 | 7 | kΩ |

⁽¹⁾ Test conditions are C1–C4 = 0.1 μ F at V_{CC} = 3.3 V \pm 0.3 V; C1 = 0.047 μ F, C2–C4 = 0.33 μ F at V_{CC} = 5 V \pm 0.5 V. (2) All typical values are at V_{CC} = 3.3 V or V_{CC} = 5 V, and T_A = 25°C.

Switching Characteristics⁽¹⁾

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see Figure 3)

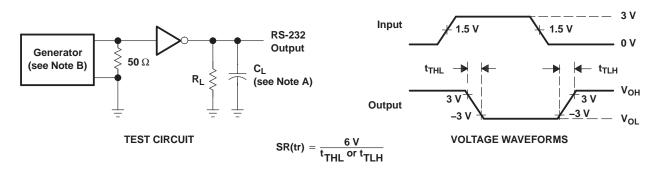
| | PARAMETER | TEST CONDITIONS | TYP ⁽²⁾ | UNIT |
|--------------------|---|------------------------|--------------------|------|
| t _{PLH} | Propagation delay time, low- to high-level output | 750 25 | 300 | ns |
| t _{PHL} | Propagation delay time, high- to low-level output | $C_L = 150 \text{ pF}$ | 300 | ns |
| t _{sk(p)} | Pulse skew ⁽³⁾ | | 300 | ns |

⁽¹⁾ Test conditions are C1–C4 = 0.1 μ F at V_{CC} = 3.3 V \pm 0.3 V; C1 = 0.047 μ F, C2–C4 = 0.33 μ F at V_{CC} = 5 V \pm 0.5 V. (2) All typical values are at V_{CC} = 3.3 V or V_{CC} = 5 V, and T_A = 25°C. (3) Pulse skew is defined as $|t_{PLH} - t_{PHL}|$ of each channel of the same device.

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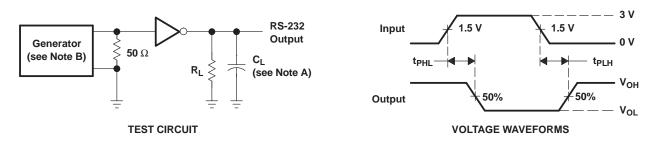
PARAMETER MEASUREMENT INFORMATION



NOTES: A. C_L includes probe and jig capacitance.

B. The pulse generator has the following characteristics: PRR = 250 kbit/s, $Z_O = 50 \Omega$, 50% duty cycle, $t_f \le 10$ ns, $t_f \le 10$ ns.

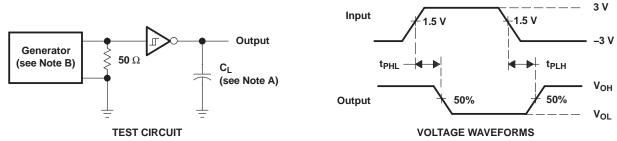
Figure 1. Driver Slew Rate



NOTES: A. C_L includes probe and jig capacitance.

B. The pulse generator has the following characteristics: PRR = 250 kbit/s, $Z_O = 50~\Omega$, 50% duty cycle, $t_f \le 10$ ns, $t_f \le 10$ ns.

Figure 2. Driver Pulse Skew



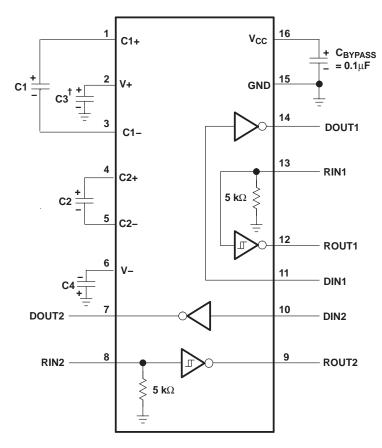
NOTES: A. C_L includes probe and jig capacitance.

B. The pulse generator has the following characteristics: Z_0 = 50 Ω , 50% duty cycle, $t_r \le 10$ ns. $t_f \le 10$ ns.

Figure 3. Receiver Propagation Delay Times

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APPLICATION INFORMATION



 † C3 can be connected to V_{CC} or GND. NOTES: A. Resistor values shown are nominal.

B. Nonpolarized ceramic capacitors are acceptable. If polarized tantalum or electrolytic capacitors are used, they should be connected as shown.

V_{CC} vs CAPACITOR VALUES

| V _{CC} | C1 | C2, C3, C4 |
|-----------------|----------|------------|
| 3.3 V ± 0.3 V | 0.1 μF | 0.1 μF |
| 5 V ± 0.5 V | 0.047 μF | 0.33 μF |
| 3 V to 5.5 V | 0.1 μF | 0.47 μF |

Figure 4. Typical Operating Circuit and Capacitor Values

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23-Apr-2007

PACKAGING INFORMATION

| Orderable Device | Status ⁽¹⁾ | Package Type | Package Drawing | Pins | Package Qty | e Eco Plan ⁽²⁾ | Lead/Ball Finish | MSL Peak Temp ⁽³⁾ |
|------------------|-----------------------|-----------------|--------------------|------|----------------|---------------------------|------------------|------------------------------|
| MAX3232ECD | ACTIVE | SOIC | D | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDB | ACTIVE | SSOP | DB | 16 | 80 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDBE4 | ACTIVE | SSOP | DB | 16 | 80 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDBR | ACTIVE | SSOP | DB | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDBRE4 | ACTIVE | SSOP | DB | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDE4 | ACTIVE | SOIC | D | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDG4 | ACTIVE | SOIC | D | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDR | ACTIVE | SOIC | D | 16 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDRE4 | ACTIVE | SOIC | D | 16 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDRG4 | ACTIVE | SOIC | D | 16 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDW | ACTIVE | SOIC | DW | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECDWR | ACTIVE | SOIC | DW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECPW | ACTIVE | TSSOP | PW | 16 | 90 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECPWE4 | ACTIVE | TSSOP | PW | 16 | 90 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECPWR | ACTIVE | TSSOP | PW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232ECPWRE4 | ACTIVE | TSSOP | PW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EID | ACTIVE | SOIC | D | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDB | ACTIVE | SSOP | DB | 16 | 80 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDBE4 | ACTIVE | SSOP | DB | 16 | 80 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDBR | ACTIVE | SSOP | DB | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDBRE4 | ACTIVE | SSOP | DB | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDE4 | ACTIVE | SOIC | D | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDG4 | ACTIVE | SOIC | D | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDR | ACTIVE | SOIC | D | 16 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDRE4 | ACTIVE | SOIC | D | 16 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |



PACKAGE OPTION ADDENDUM

23-Apr-2007

| Orderable Device | Status ⁽¹⁾ | Package Type | Package Drawing | Pins | Package Qty | e Eco Plan ⁽²⁾ | Lead/Ball Finish | MSL Peak Temp ⁽³⁾ |
|------------------|-----------------------|-----------------|--------------------|------|----------------|---------------------------|------------------|------------------------------|
| MAX3232EIDRG4 | ACTIVE | SOIC | D | 16 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDW | ACTIVE | SOIC | DW | 16 | 40 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIDWR | ACTIVE | SOIC | DW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIPW | ACTIVE | TSSOP | PW | 16 | 90 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIPWE4 | ACTIVE | TSSOP | PW | 16 | 90 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIPWG4 | ACTIVE | TSSOP | PW | 16 | 90 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIPWR | ACTIVE | TSSOP | PW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIPWRE4 | ACTIVE | TSSOP | PW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| MAX3232EIPWRG4 | ACTIVE | TSSOP | PW | 16 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): Tl's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

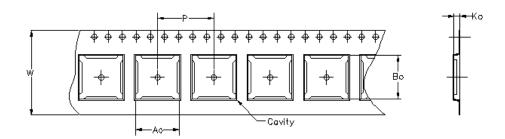
Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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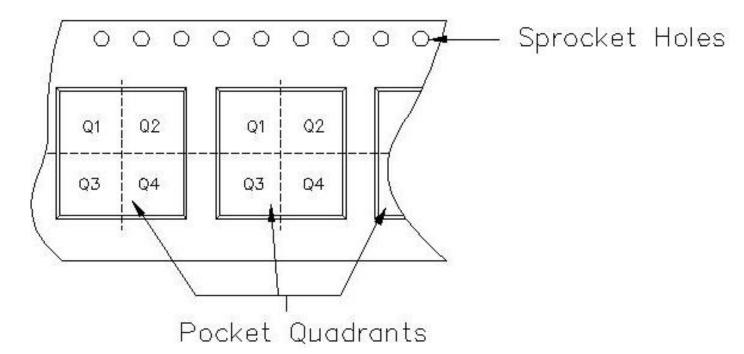
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis





Carrier tape design is defined largely by the component lentgh, width, and thickness.

| Ao = | Dimension | designed | to | accommodate | the | component | width. |
|--|-----------|----------|----|-------------|-----|-----------|------------|
| Bo = | Dimension | designed | to | accommodate | the | component | length. |
| Ko = | Dímension | designed | to | accommodate | the | component | thickness. |
| W = Overall width of the carrier tape. | | | | | | | |
| P = Pitch between successive cavity centers. | | | | | | | |



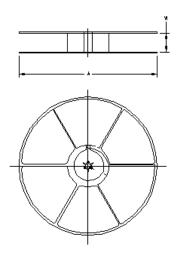
TAPE AND REEL INFORMATION



PACKAGE MATERIALS INFORMATION

30-Apr-2007

| Device | Package | Pins | Site | Reel Diameter (mm) | Reel Width (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|--------------|---------|------|------|--------------------------|-----------------------|---------|---------|---------|------------|-----------|------------------|
| MAX3232ECDBR | DB | 16 | MLA | 330 | 16 | 8.2 | 6.6 | 2.5 | 12 | 16 | Q1 |
| MAX3232ECDR | D | 16 | MLA | 330 | 16 | 6.5 | 10.3 | 12.1 | 2 | 16 | Q1 |
| MAX3232ECDWR | DW | 16 | TAI | 330 | 16 | 10.75 | 10.7 | 2.7 | 12 | 16 | Q1 |
| MAX3232ECPWR | PW | 16 | MLA | 330 | 12 | 7.0 | 5.6 | 1.6 | 8 | 12 | Q1 |
| MAX3232EIDBR | DB | 16 | MLA | 330 | 16 | 8.2 | 6.6 | 2.5 | 12 | 16 | Q1 |
| MAX3232EIDR | D | 16 | MLA | 330 | 16 | 6.5 | 10.3 | 12.1 | 2 | 16 | Q1 |
| MAX3232EIDWR | DW | 16 | TAI | 330 | 16 | 10.75 | 10.7 | 2.7 | 12 | 16 | Q1 |
| MAX3232EIPWR | PW | 16 | MLA | 330 | 12 | 7.0 | 5.6 | 1.6 | 8 | 12 | Q1 |



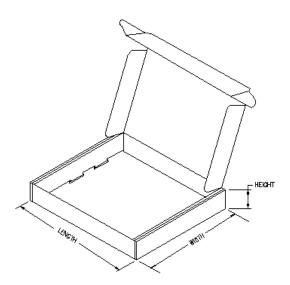
TAPE AND REEL BOX INFORMATION

| Device | Package | Pins | Site | Length (mm) | Width (mm) | Height (mm) |
|--------------|---------|------|------|-------------|------------|-------------|
| MAX3232ECDBR | DB | 16 | MLA | 333.2 | 333.2 | 28.58 |
| MAX3232ECDR | D | 16 | MLA | 333.2 | 333.2 | 28.58 |
| MAX3232ECDWR | DW | 16 | TAI | 346.0 | 346.0 | 33.0 |
| MAX3232ECPWR | PW | 16 | MLA | 338.1 | 340.5 | 20.64 |
| MAX3232EIDBR | DB | 16 | MLA | 333.2 | 333.2 | 28.58 |
| MAX3232EIDR | D | 16 | MLA | 333.2 | 333.2 | 28.58 |
| MAX3232EIDWR | DW | 16 | TAI | 346.0 | 346.0 | 33.0 |
| MAX3232EIPWR | PW | 16 | MLA | 338.1 | 340.5 | 20.64 |



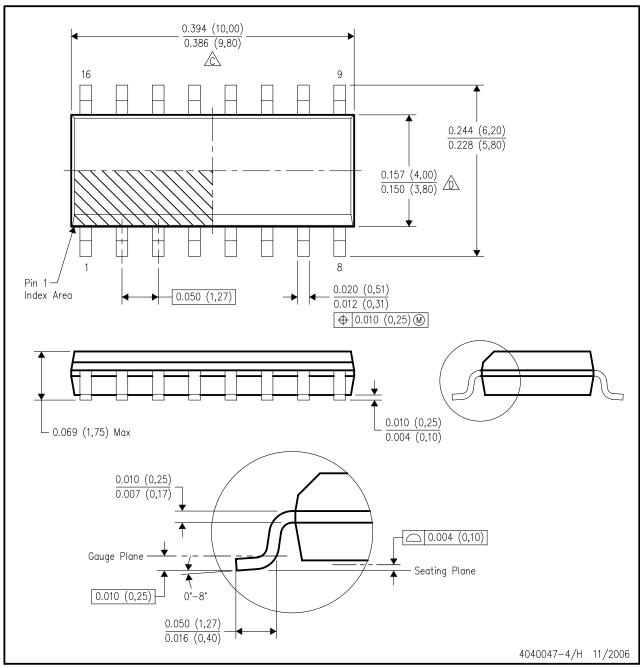
PACKAGE MATERIALS INFORMATION

30-Apr-2007



D (R-PDSO-G16)

PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- 🖄 Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 (0,15) per end.

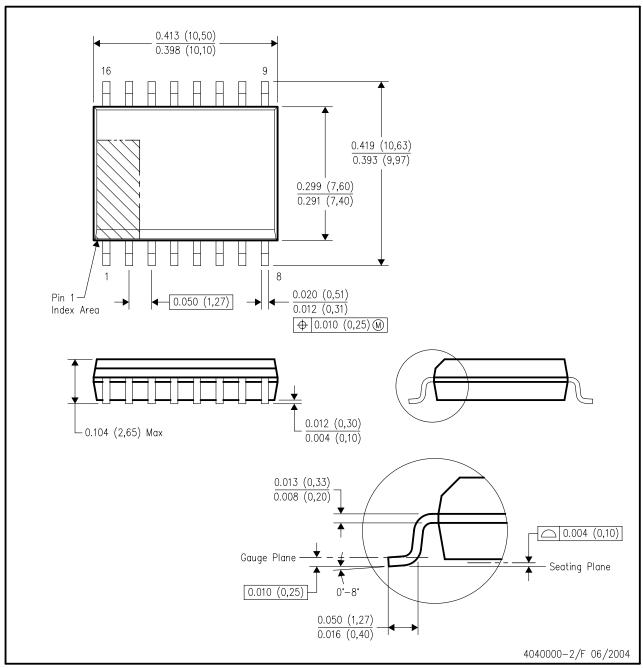
 Body width does not include interlead flash. Interlead flash shall not exceed .017 (0,43) per side.

 E. Reference JEDEC MS-012 variation AC.



DW (R-PDSO-G16)

PLASTIC SMALL-OUTLINE PACKAGE



NOTES:

- A. All linear dimensions are in inches (millimeters).
- This drawing is subject to change without notice.

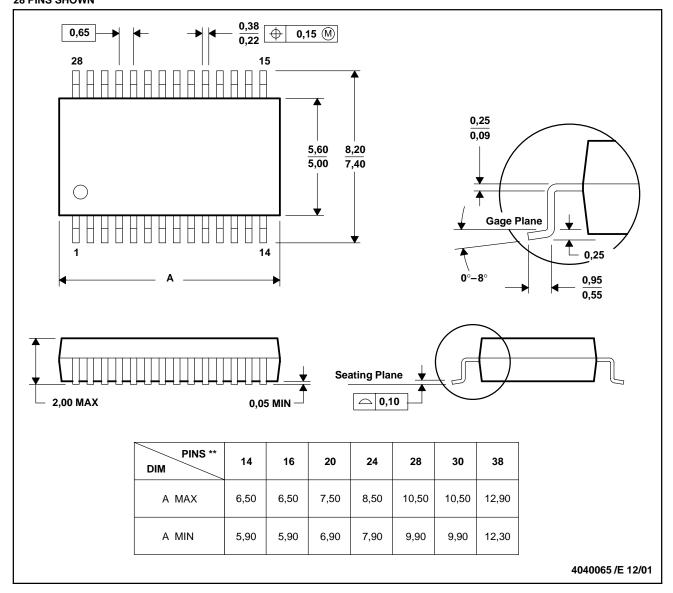
 Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-013 variation AA.



DB (R-PDSO-G**)

28 PINS SHOWN

PLASTIC SMALL-OUTLINE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

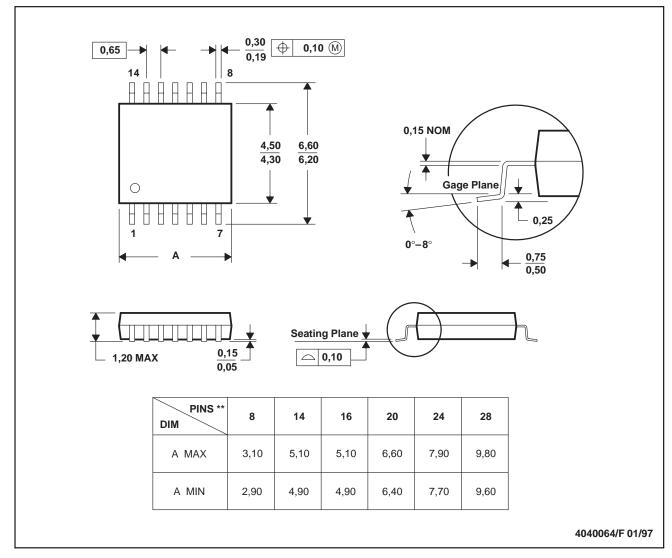
C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-150

PW (R-PDSO-G**)

14 PINS SHOWN

PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-153

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