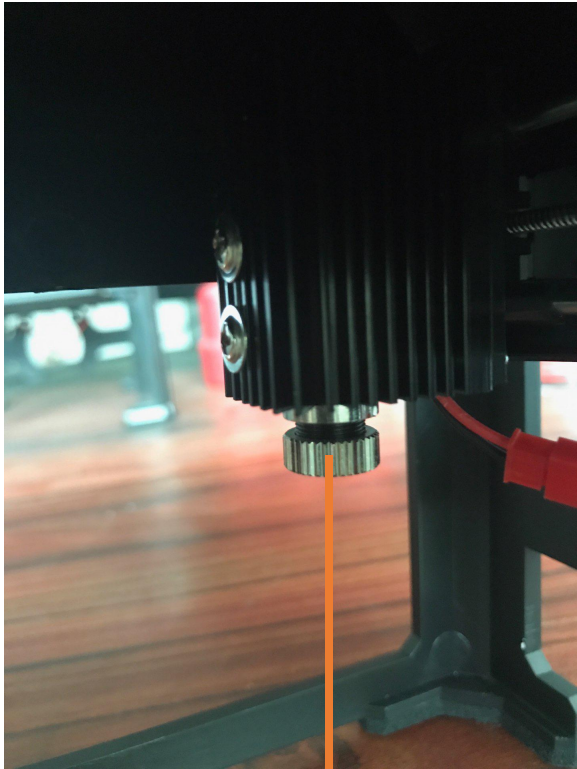
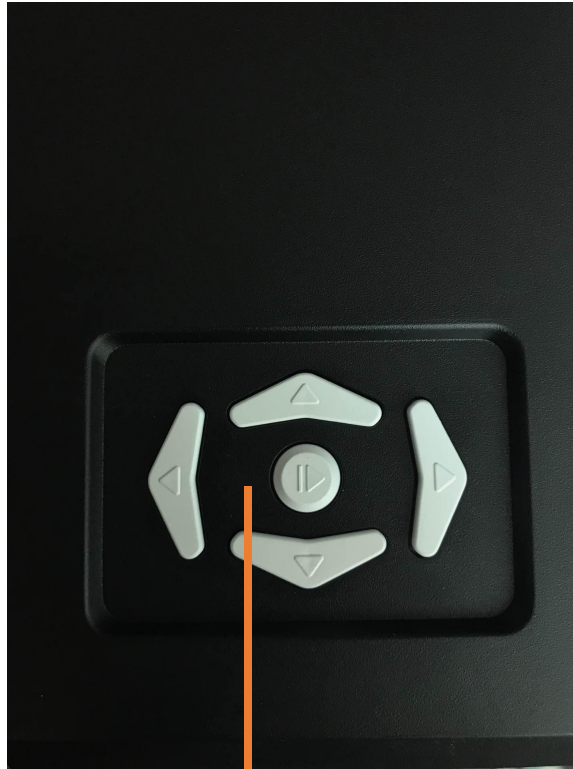


Laser Engraver

User Manual



Focusing adjustment before using: turning the focus cap until the laser light converged into one point very small.



When it is in an unworking state you can control the laser head movement by pressing the direction button, in addition, the middle button can be used to control its suspended or start carving.



Here with two ports, one for Power, one for USB cable, please keep it on connecting when starting to use it.

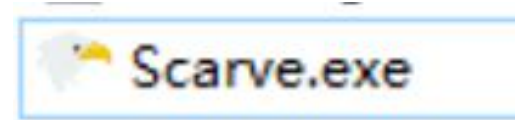
Laser Engraver Guidance

- How to open the software 3
- Software description 4-7
- Simply image editing 8-25
- Engraving control 26-34
- Setting 35
- Precautions for Use 36

How to open the software

Green Version

bearer	2017/3/8 9:36
iconengines	2017/3/8 9:36
imageformats	2017/3/8 9:36
platforms	2017/3/8 9:36
qml	2017/3/8 9:40
qmltooling	2017/3/8 9:36
translations	2017/3/8 9:36
D3Dcompiler_47.dll	2016/9/7 12:24
libEGL.dll	2016/6/10 15:16
libgcc_s_dw2-1.dll	2015/12/29 6:25
libGLESV2.dll	2016/6/10 15:16
libstdc++-6.dll	2015/12/29 6:25
libwinpthread-1.dll	2015/12/29 6:25
Qt5Core.dll	2017/3/8 9:36
Qt5Gui.dll	2016/6/10 15:23
Qt5Network.dll	2016/6/10 15:17
Qt5Qml.dll	2016/6/11 20:22
Qt5Quick.dll	2016/6/11 20:35
Qt5QuickControls2.dll	2016/6/13 3:51
Qt5QuickTemplates2.dll	2016/6/13 3:50
Qt5SerialPort.dll	2016/6/11 2:13
Qt5Svg.dll	2016/6/11 1:51
Qt5Widgets.dll	2016/6/10 15:29
Scarve.exe	2017/4/25 16:56



Scarve.zip

Unzip the software as shown on the left, click Scarve.exe twice to open the software, you can also send Scarve.exe to the desktop.

Software description

The image shows a screenshot of the Scarve image editing software interface. The window title is "Scarve" and the main menu bar includes "Edit". The interface is divided into three main sections: a left toolbar, a central canvas, and a right sidebar. The left toolbar contains icons for various editing tools, each with a corresponding label: Writing pen, Rubber, Place the text, Zoom, Cutting, Picture size, Image rotation, Left and right, Up and down, and Negative film. The right sidebar contains a "Status" section with a pencil icon labeled "Edit image status", a "Gray" button, a "Mc" button labeled "Black and white", a "Dc" button labeled "Discrete", a vertical slider labeled "Picture filter adjustment" showing a value of 23%, and three large buttons at the bottom: "Save", "Clear", and "Completed and turn to the print interface".

Labels on the left side of the interface:

- Writing pen
- Rubber
- Place the text
- Zoom
- Cutting
- Picture size
- Image rotation
- Left and right
- Up and down
- Negative film

Labels on the right side of the interface:

- Status
- Edit image
- Edit image status
- Gray
- Control
- Black and white
- Setting
- Discrete
- Picture filter adjustment
- Save
- Clear
- Completed and turn to the print interface

Software description

Control

Status

Laser coordinate setting

Laser power adjustment

Carving depth adjustment

Fan control

Connect the machine

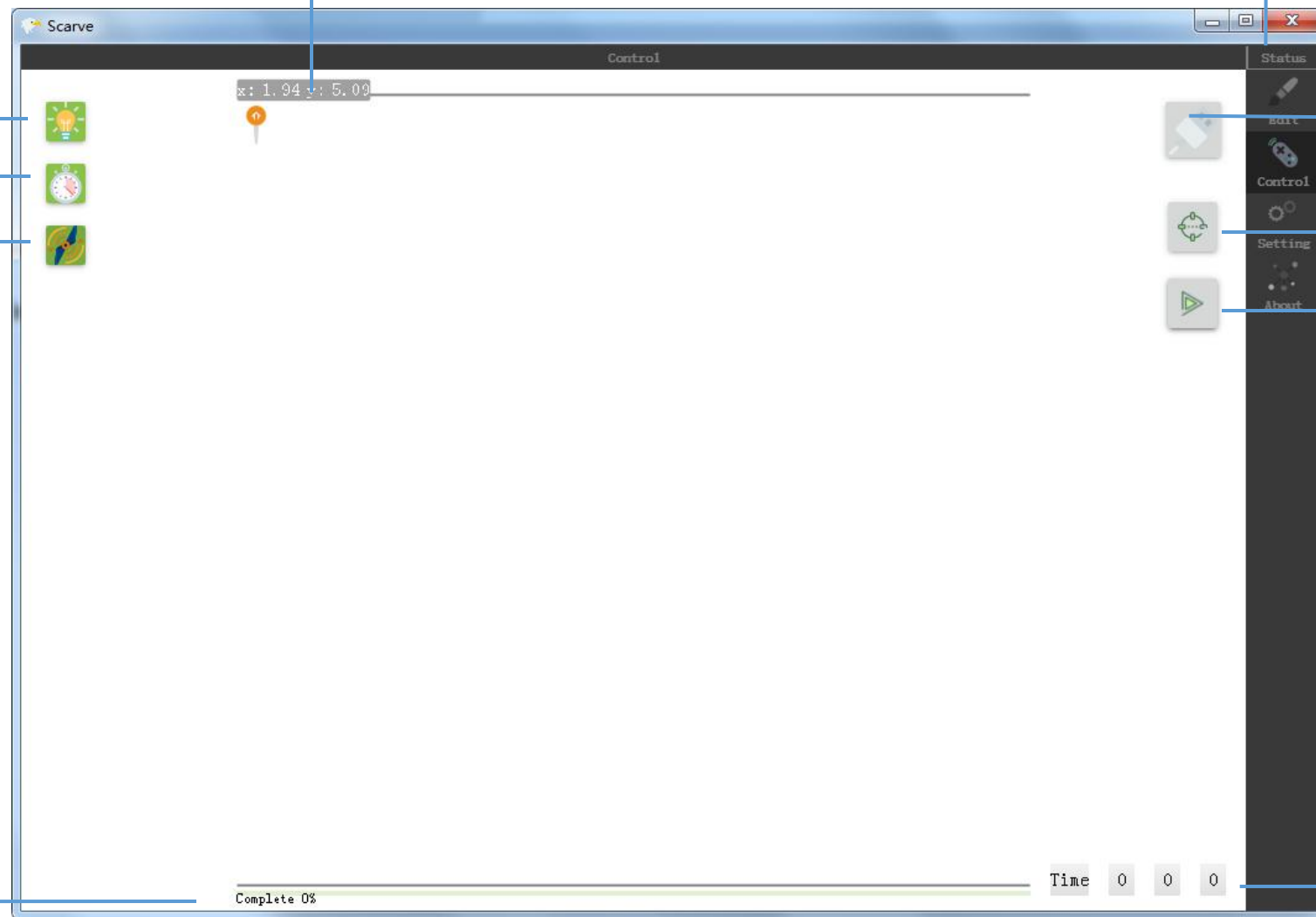
Control

Positioning

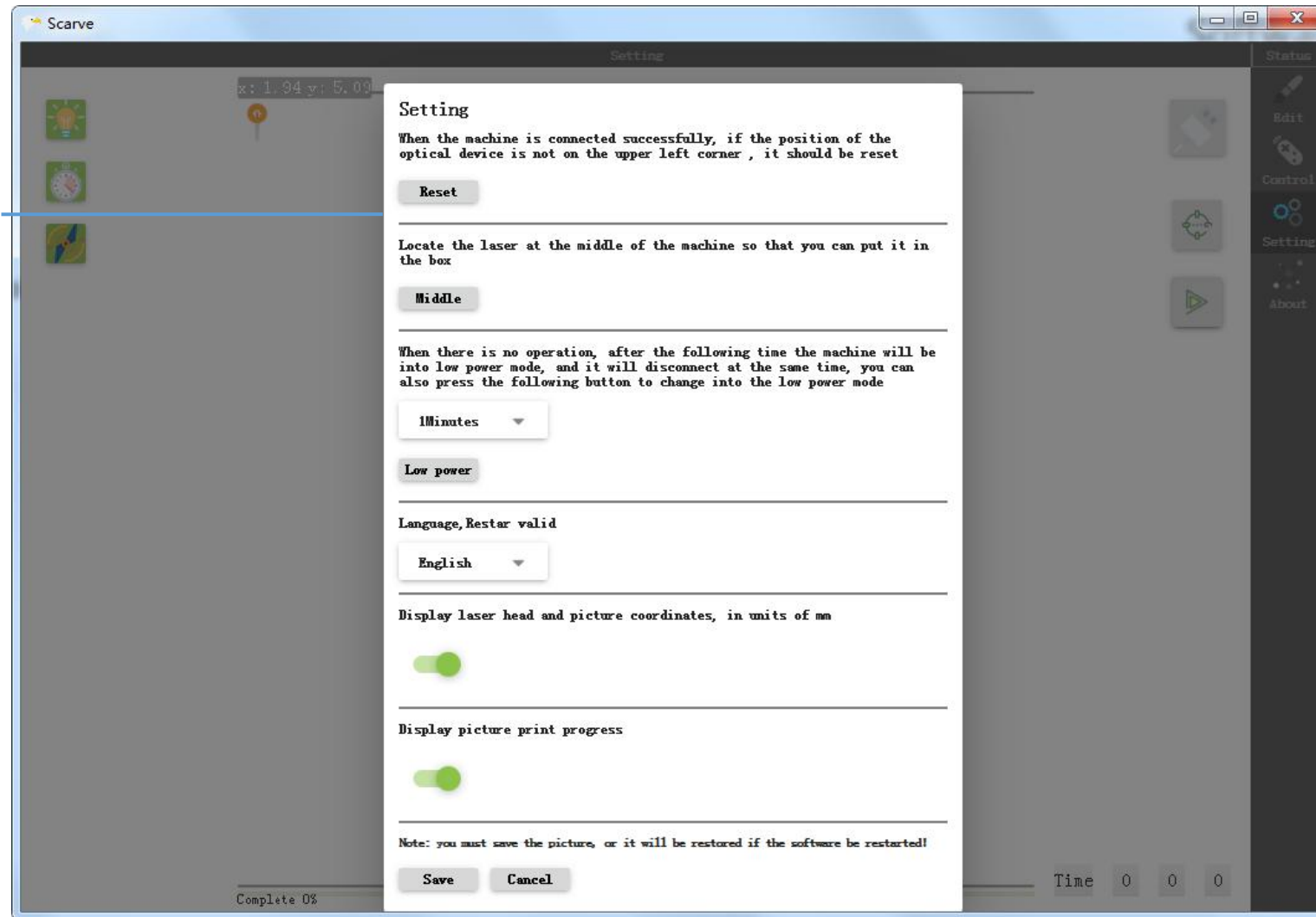
Start

Scale

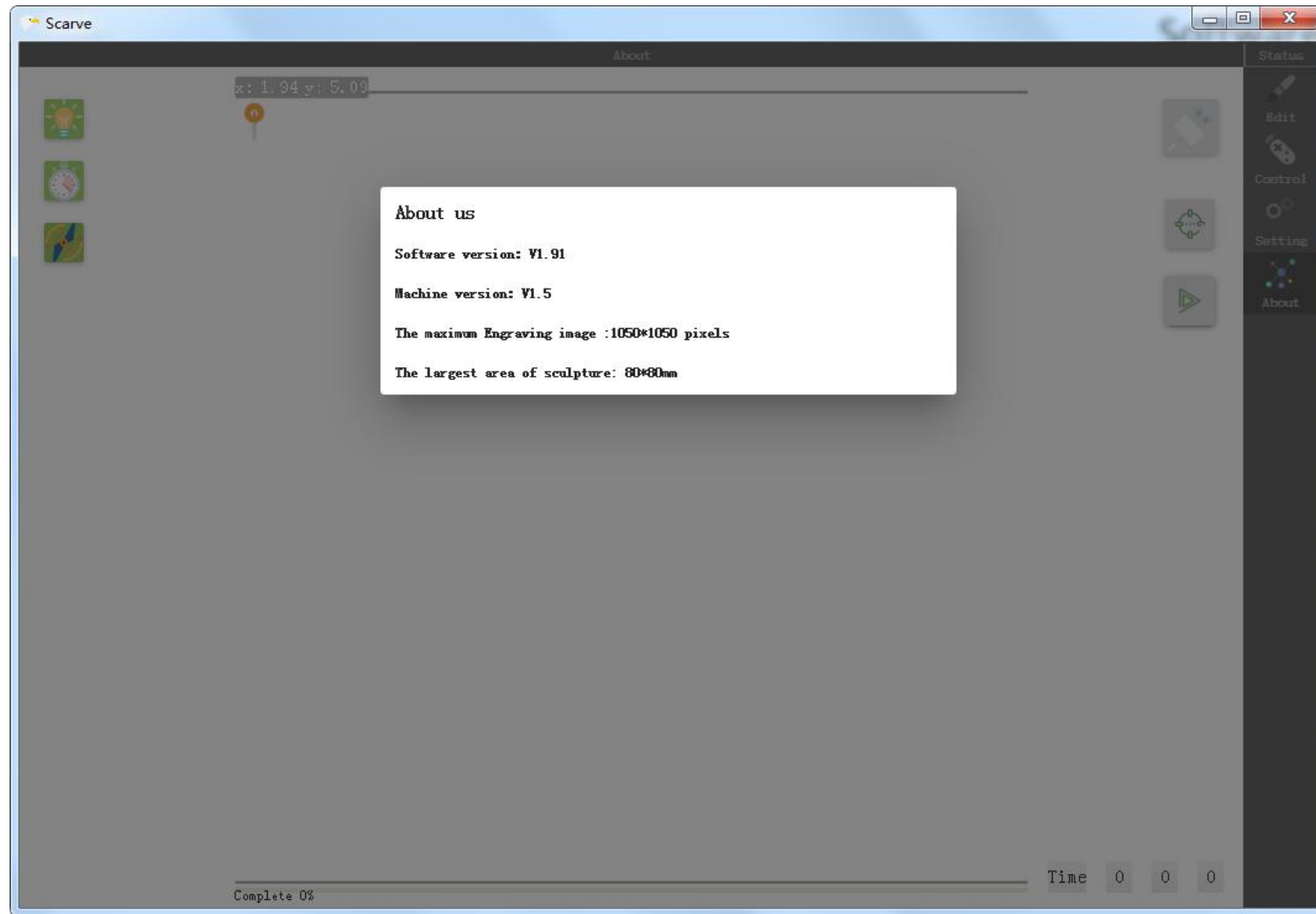
Time



Control setting



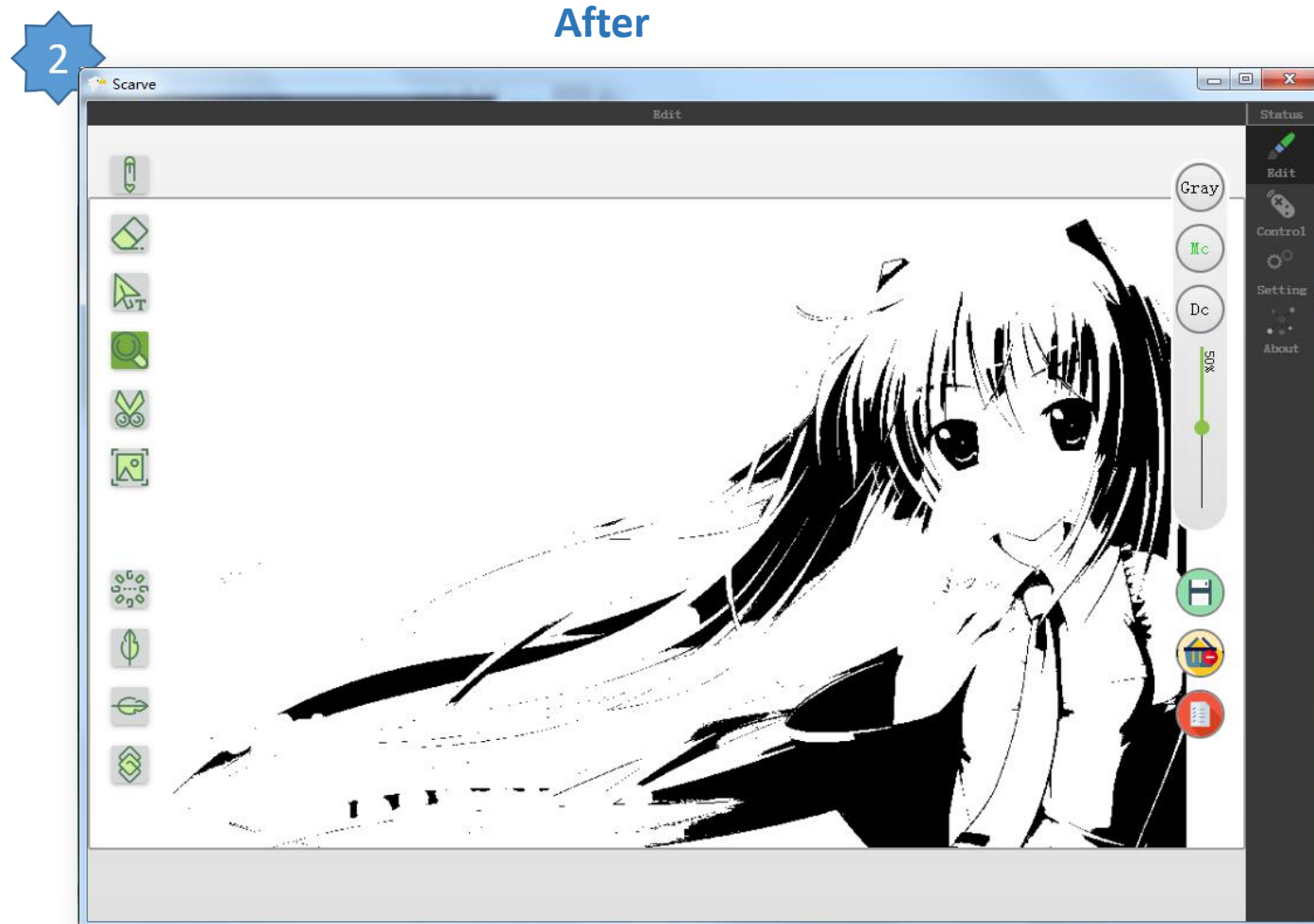
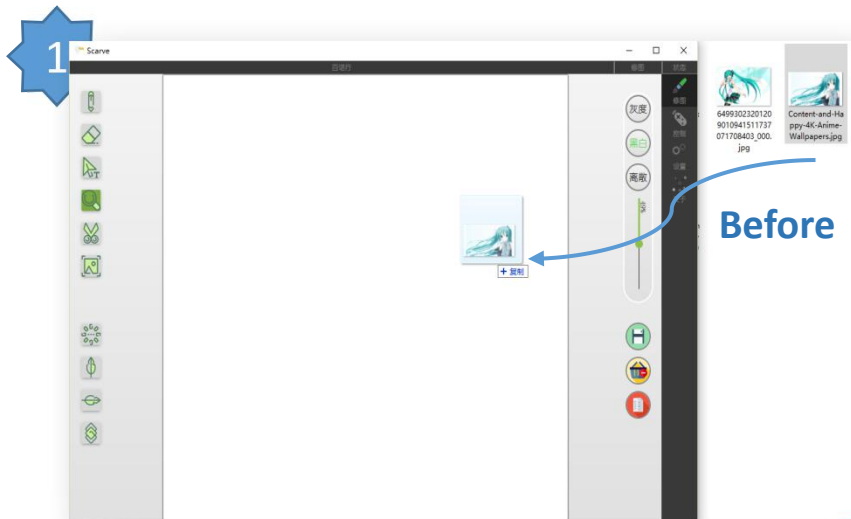
Machine Setting



About

Simply image editing

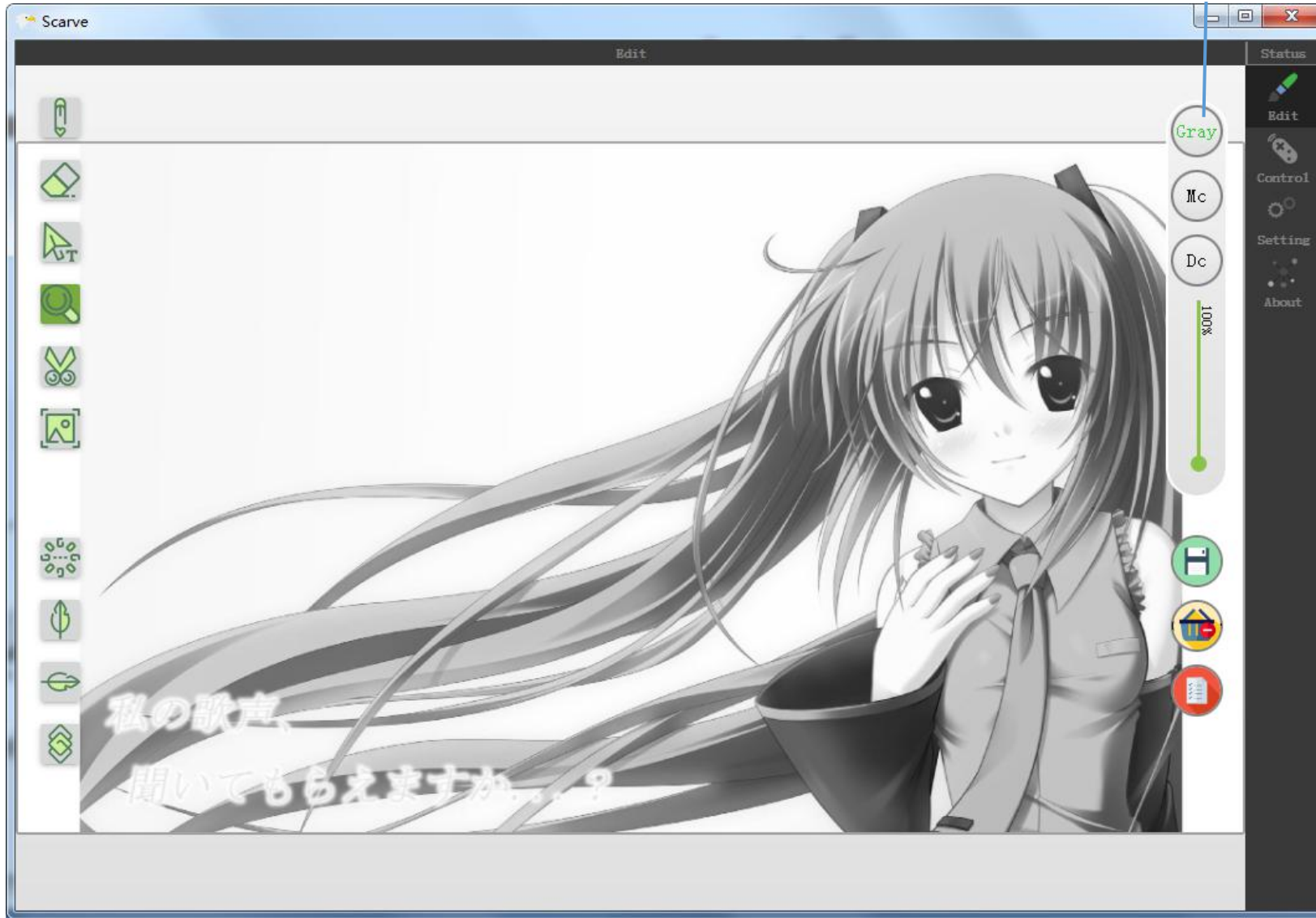
Load the picture



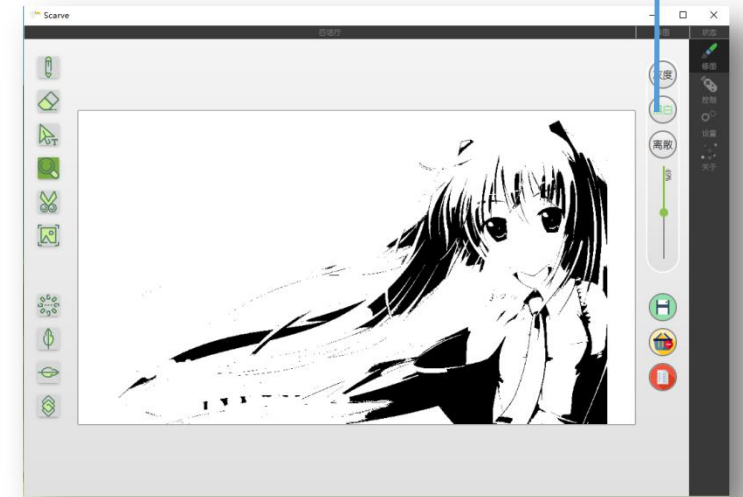
Simply image editing

Image effect

Grayscale effect



Black and white effect



Discrete effect



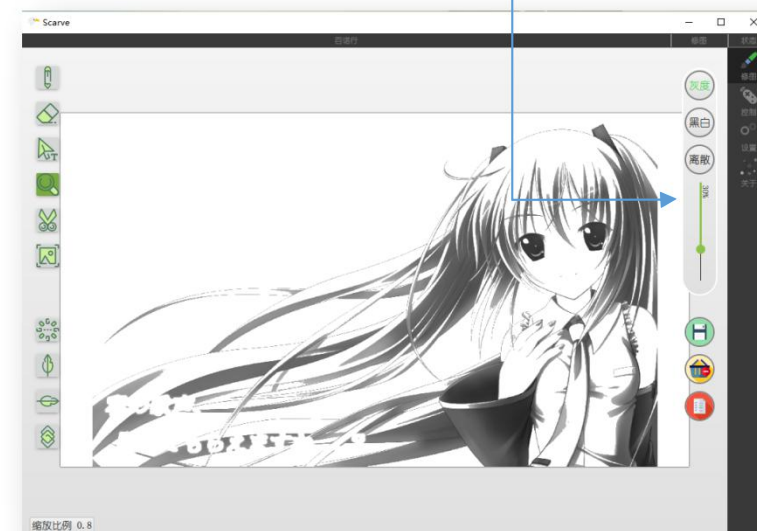
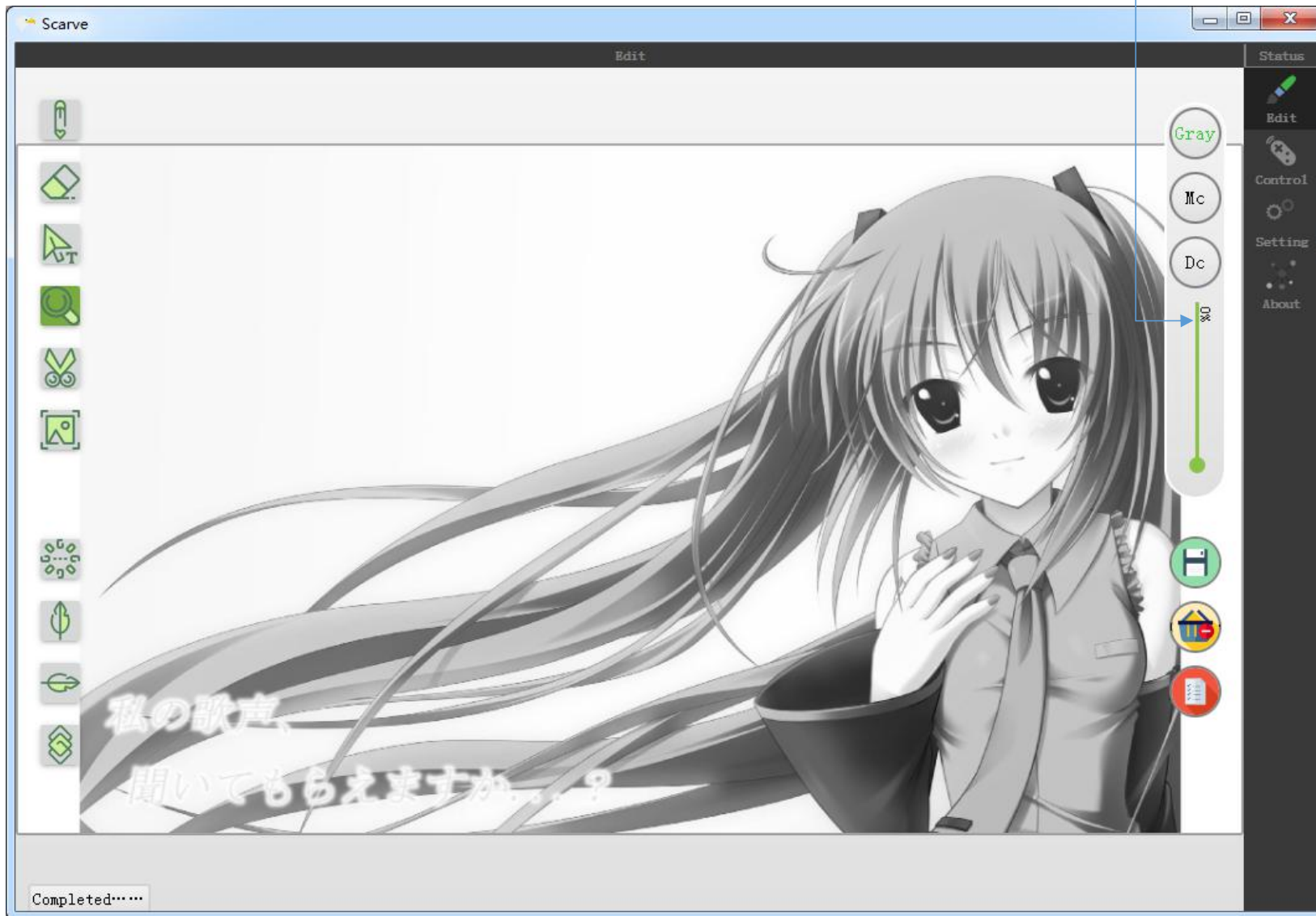
Gray effect: filter the color of the picture, leave white and black, divided into several levels according to the logarithmic relationship, known as **grayscale**. Gray scale is divided into 256 steps. An image expressed in grayscale is called a **grayscale image**.

Simply image editing

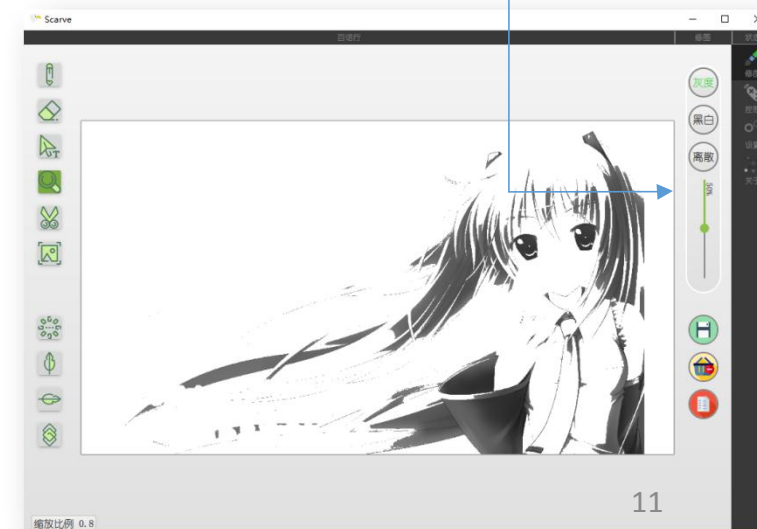
Filter gray pixels

Filter pixels 0%

Filter pixels 30%



Filter pixels 50%



Black and white effect: filter the picture color, leave only white and black. Images in black and white are called **black-and-white images**.

Simply image editing

Filter black and white pixels

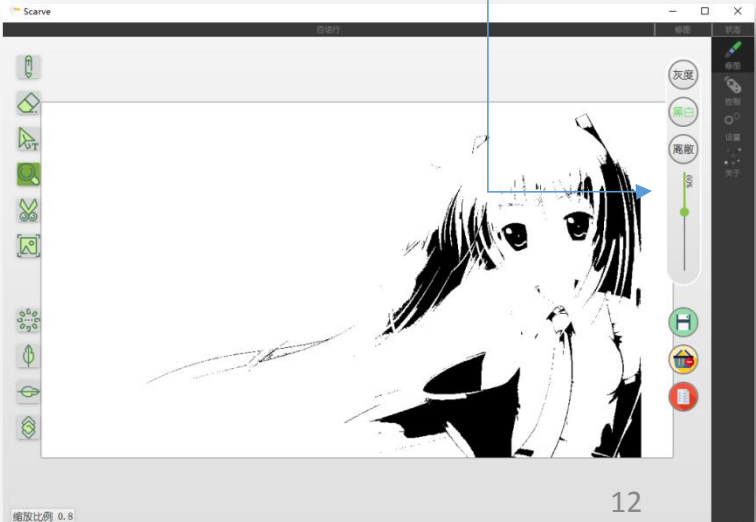
Filter pixels 30%



Filter pixels 50%



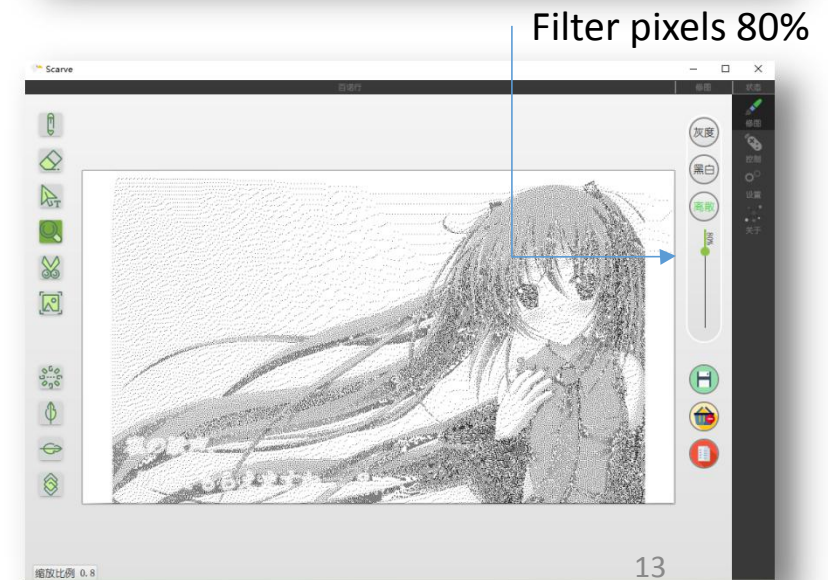
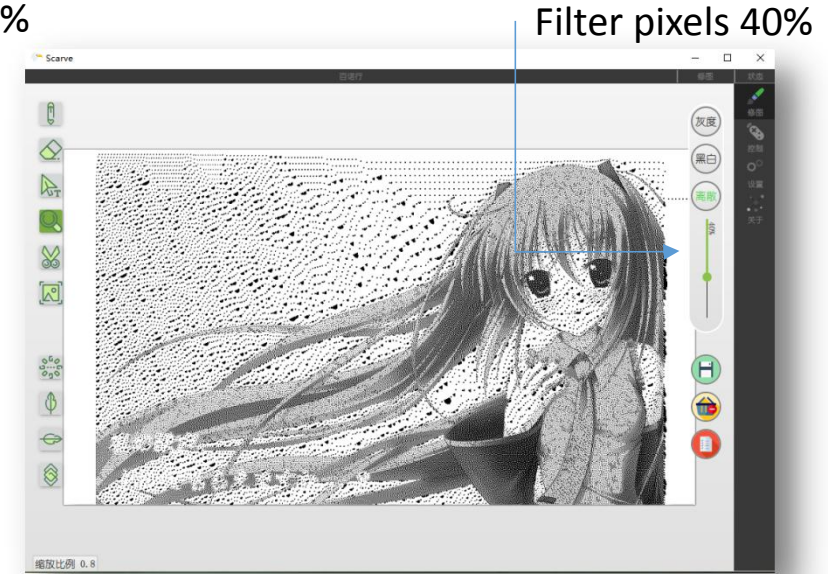
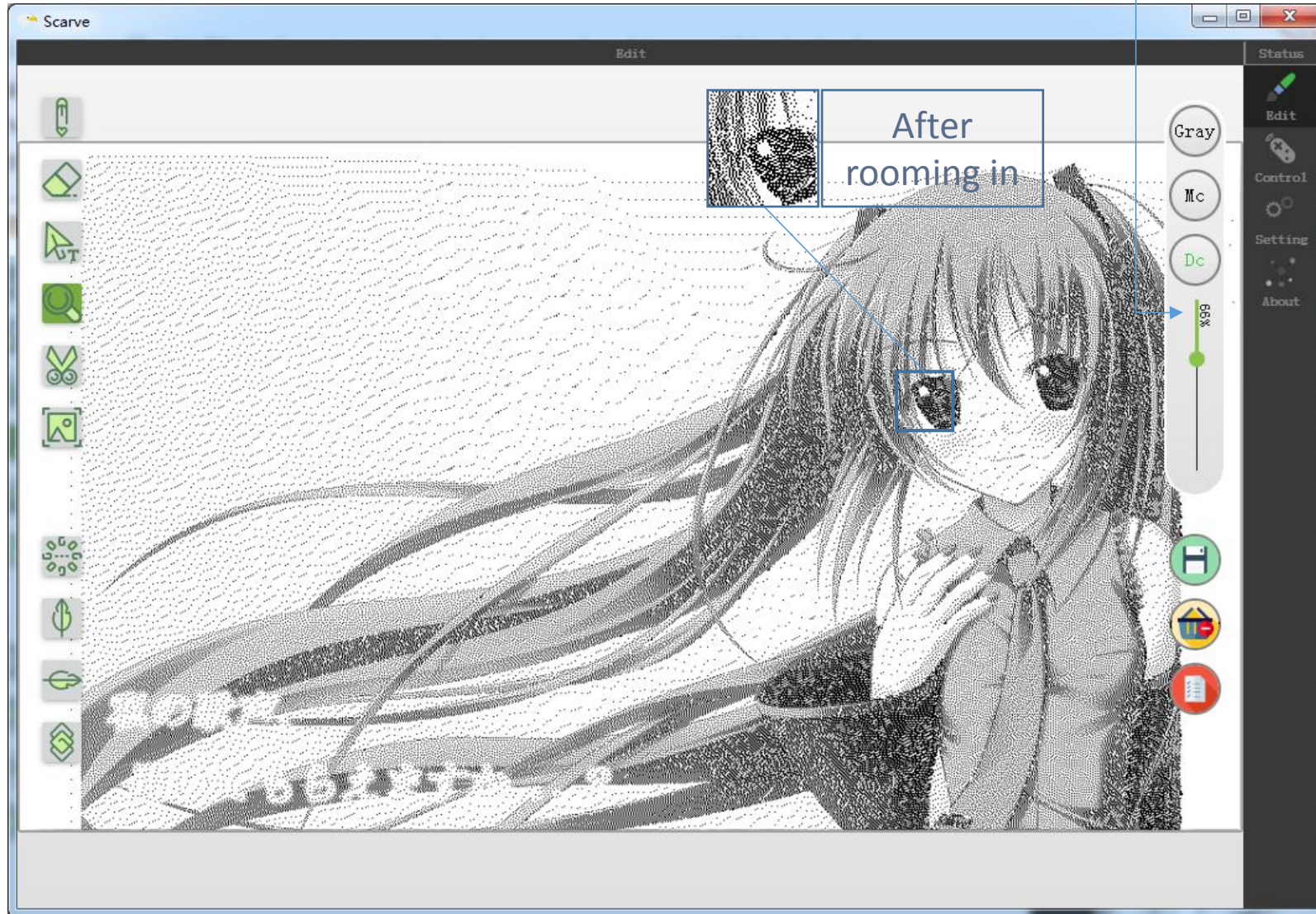
Filter pixels 60%



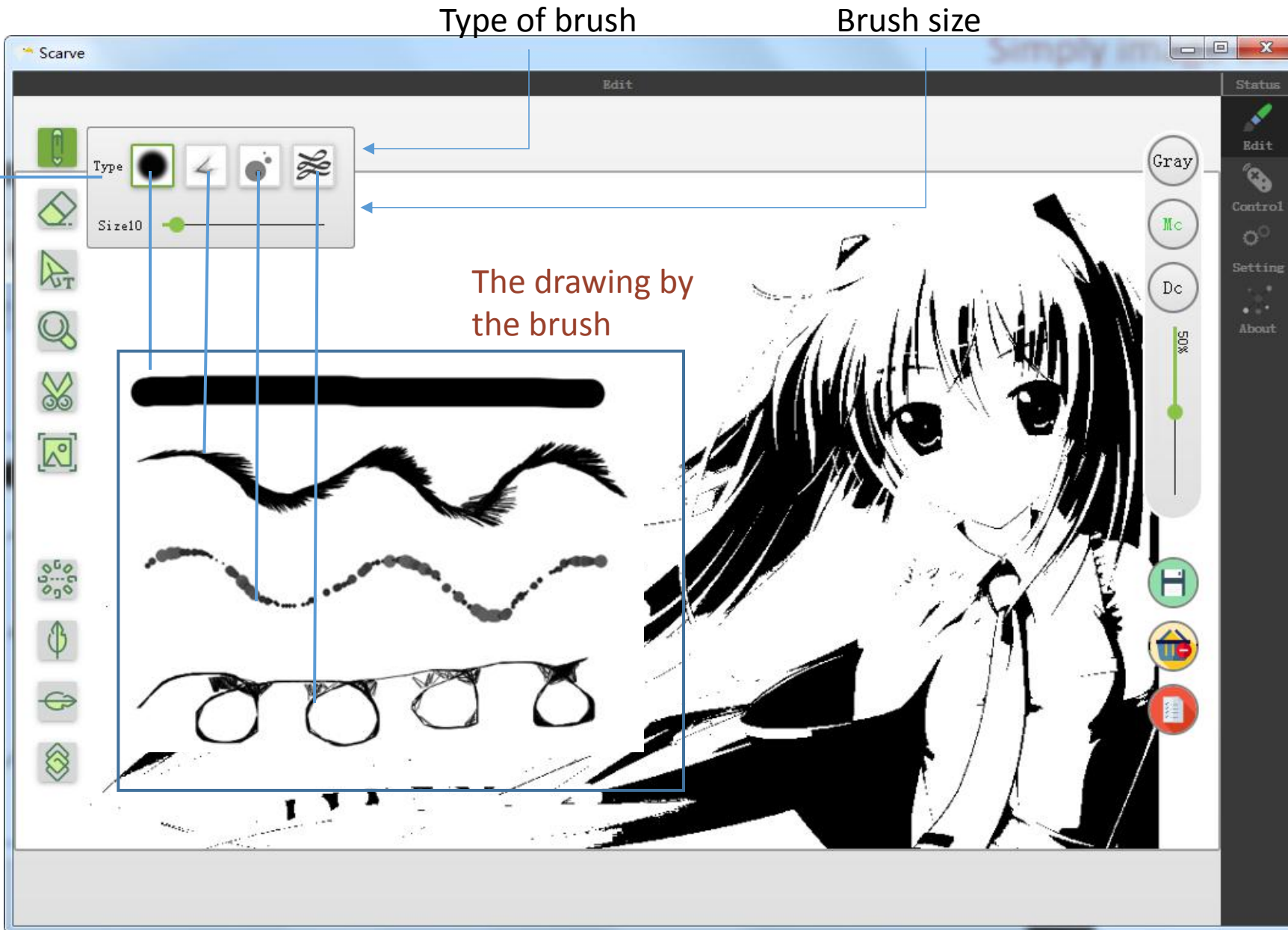
Discrete effect: filter the picture color, leave only white and black. And calculate the distribution **density** of black spots in the image according to the original image color value, so the discrete image looks a lot of discrete points.

Simply image editing

Filter discrete pixels



Submenu:
Click the button,
the submenu
will be
appeared when
the mouse is
suspended in
the Brush icon

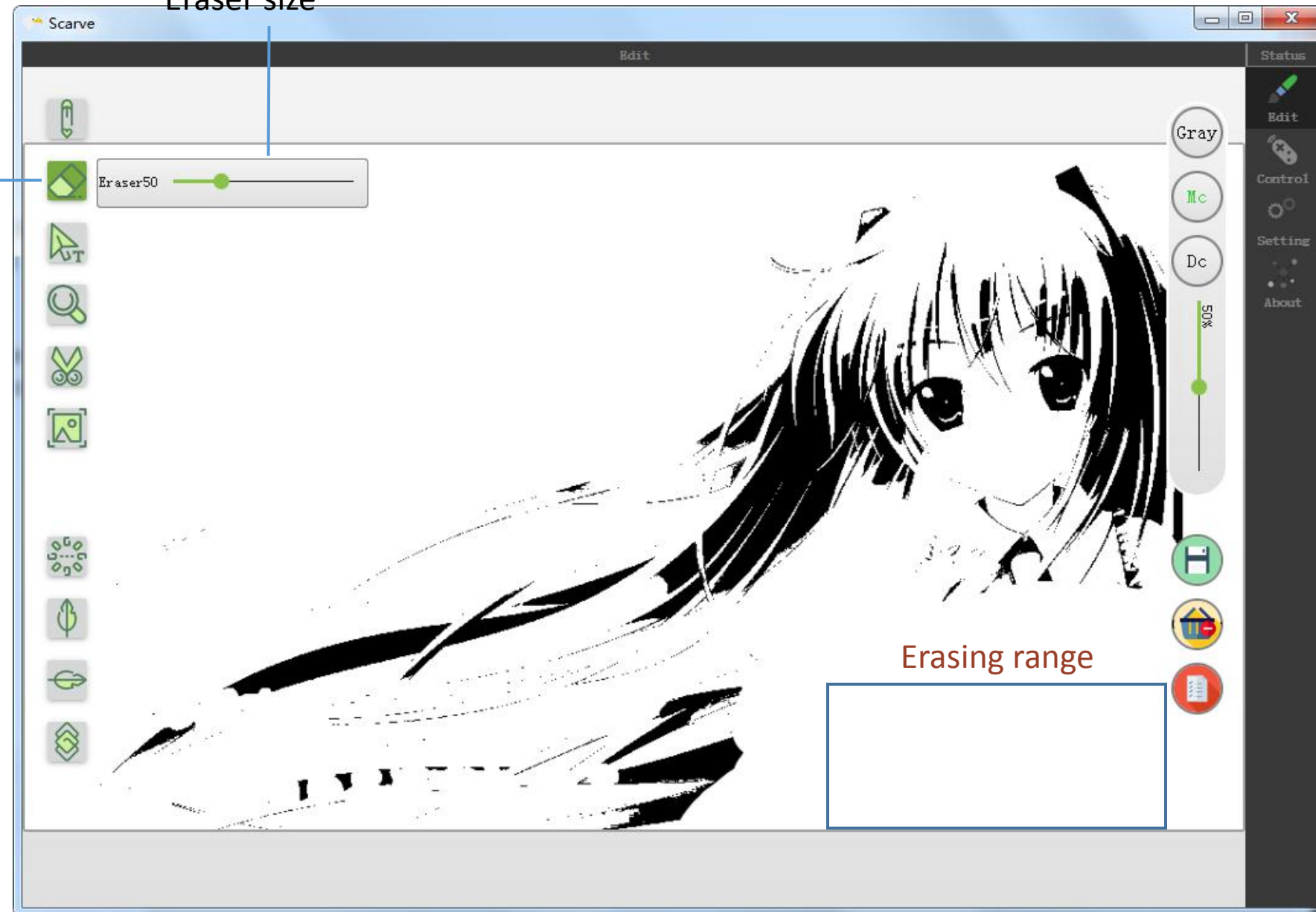


Simply image editing

The use of eraser

Eraser size

Submenu:
Click the
button, the
submenu will
be appeared
when the
mouse is
suspended in
the Eraser icon



Simply image editing

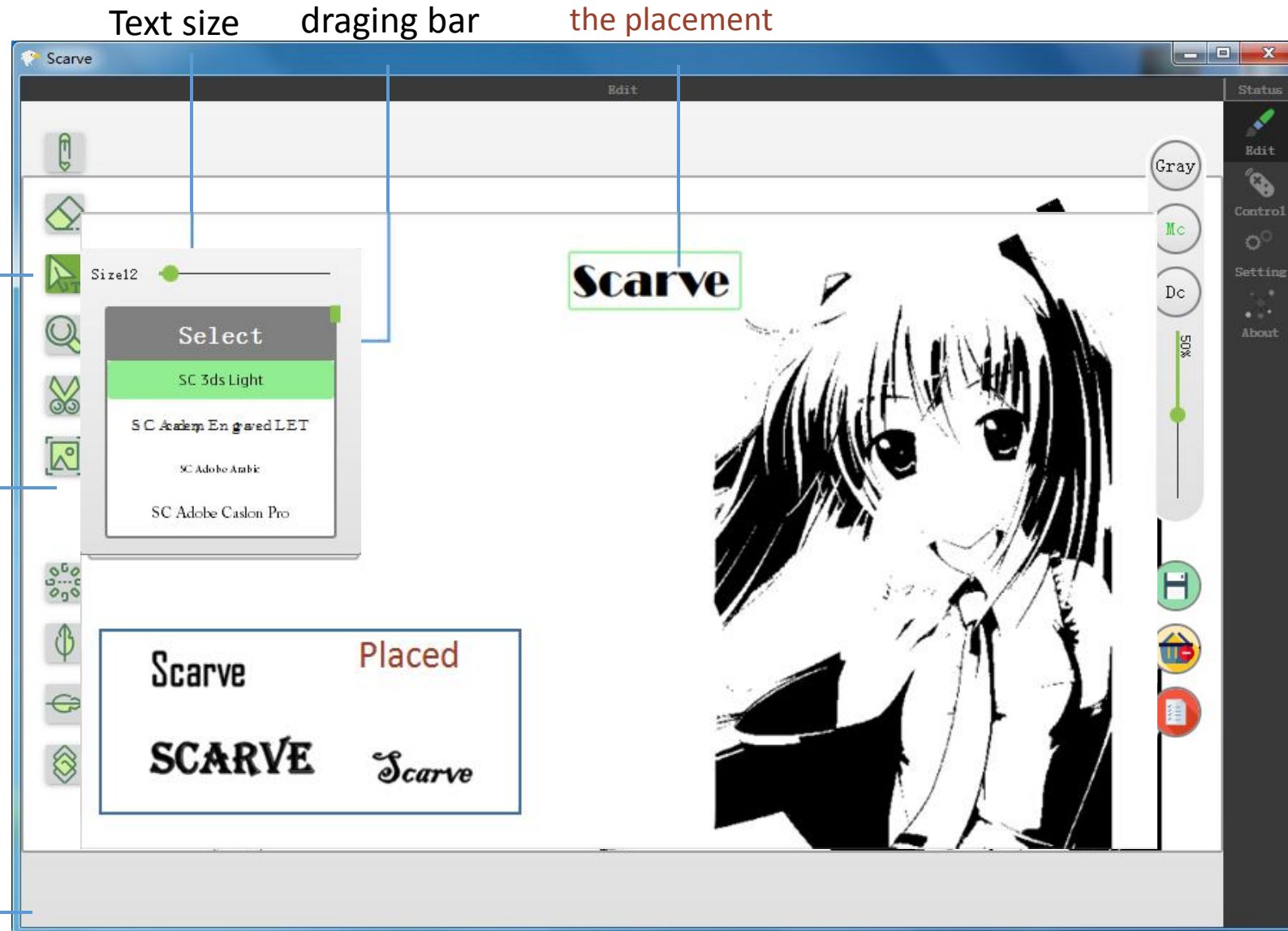
Place the text

To be placed; use the mouse to drag the green box to choose the position, double-click the picture to complete the placement

Submenu:
Click the button, the submenu will be appeared when the mouse is suspended in the Text icon

Font

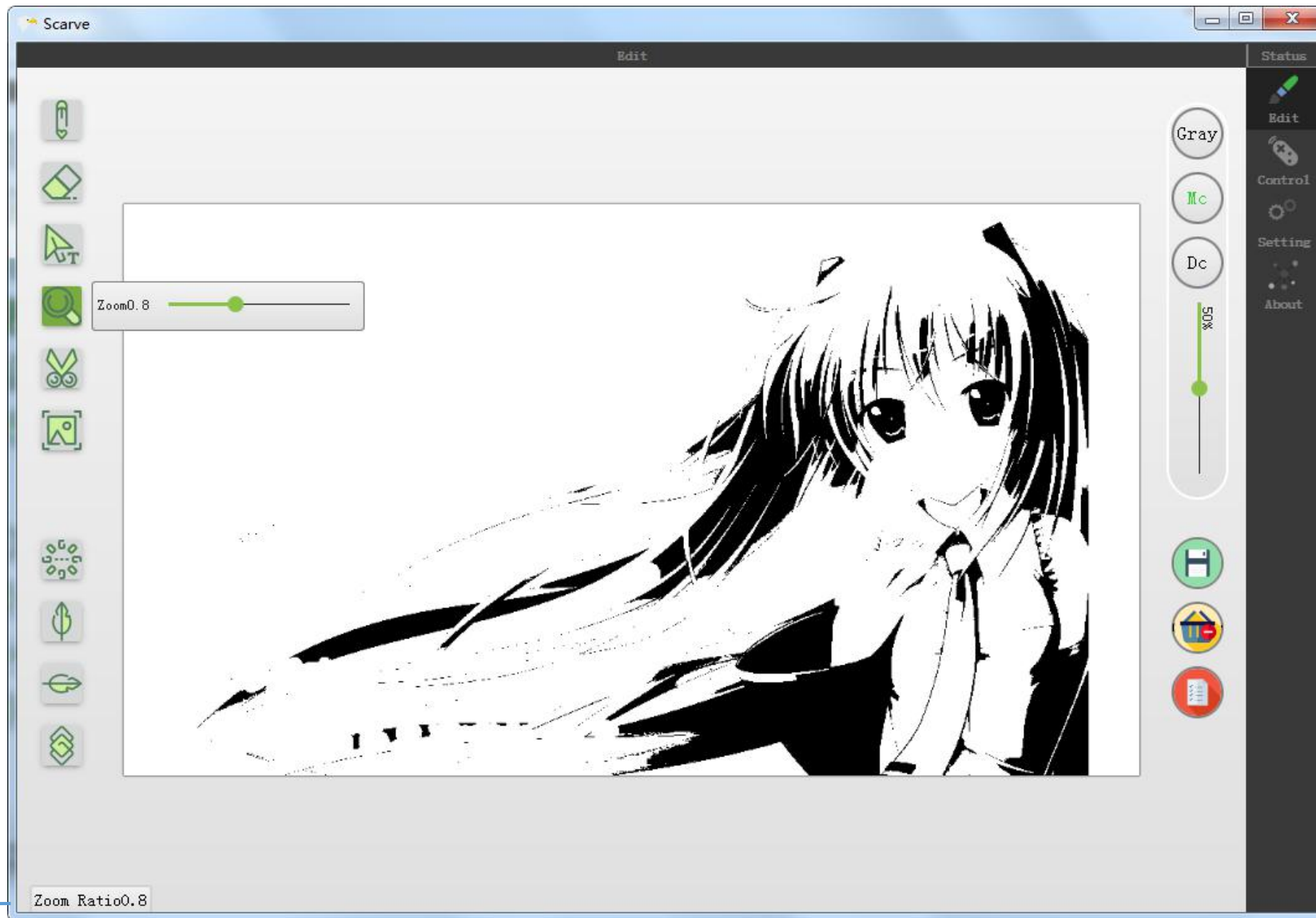
Prompt



Simply image editing

Zoom in/out

Zooming in/out can not change the image size, just to facilitate the operation of the image, in the zoom mode can move the image



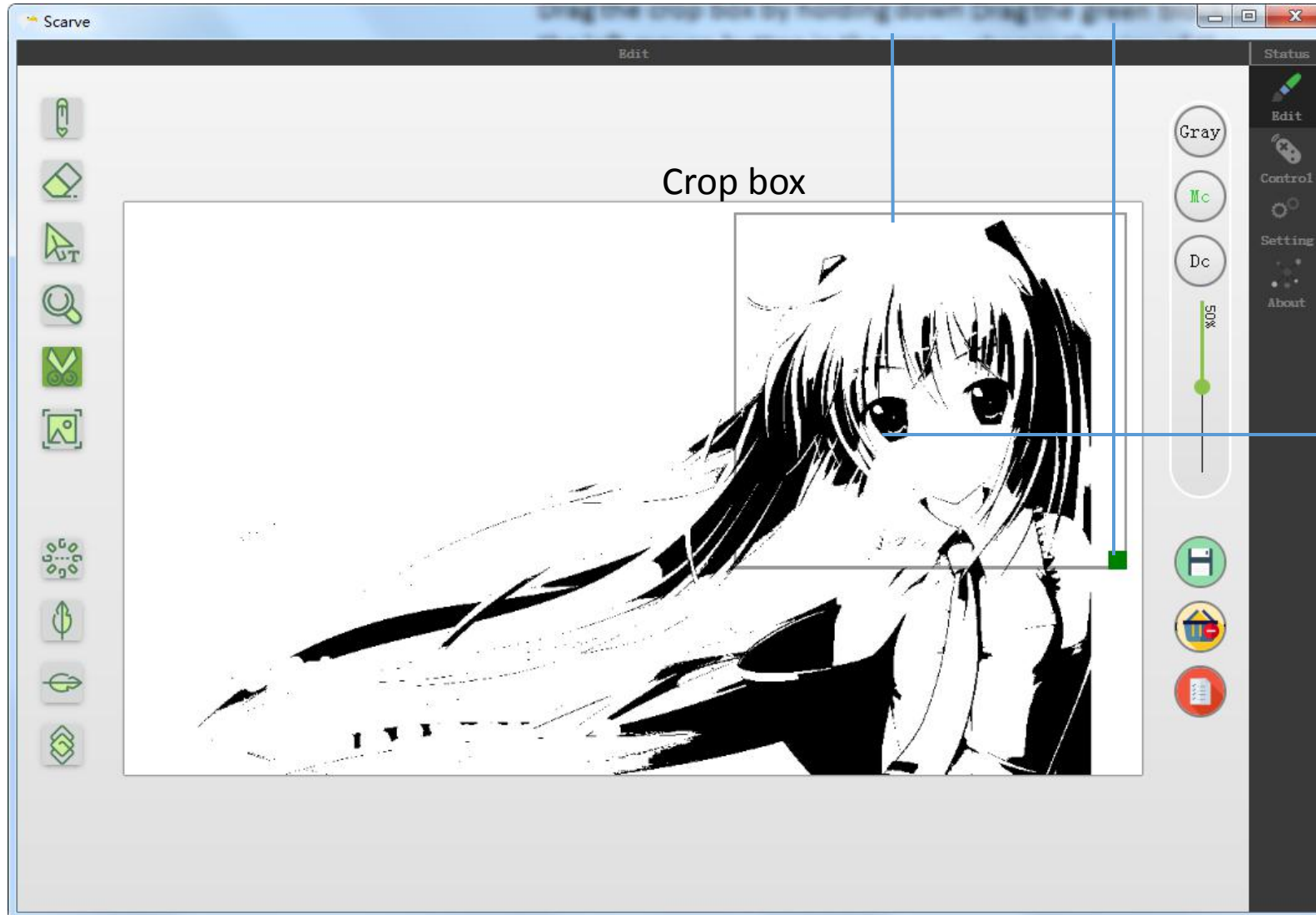
prompt

Simply image editing

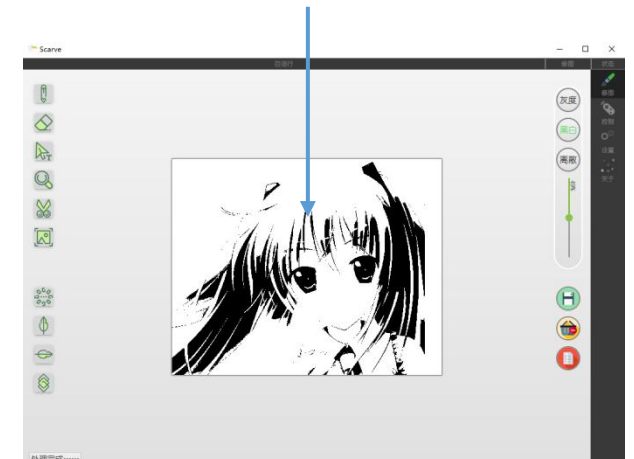
Crop

Drag the crop box by holding down the left mouse button in the crop box

Drag the green block to the left mouse button in the crop box change the size of the crop box



Double-click the inside of the crop box to complete the crop



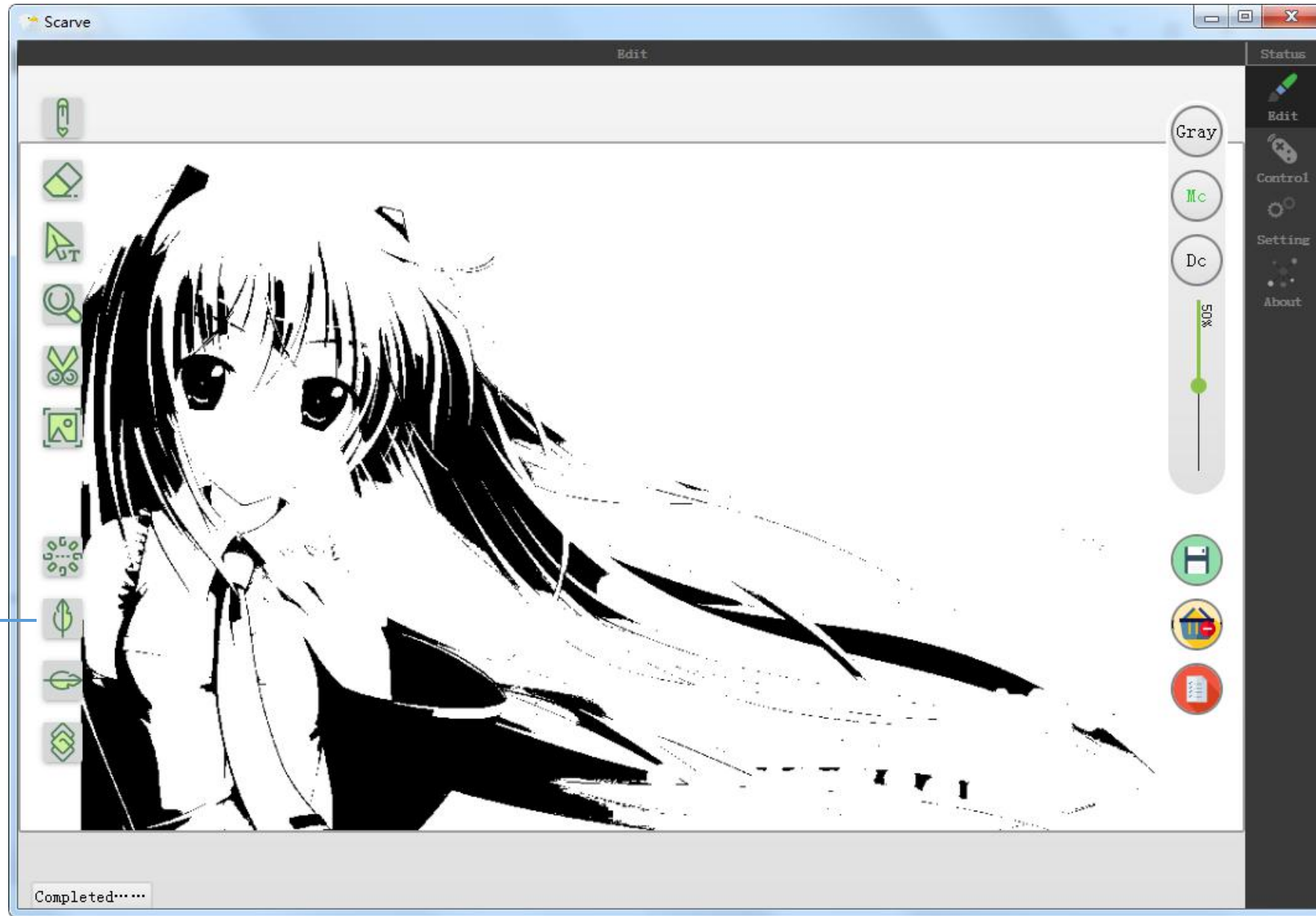
rotate image



Click once
to rotate
90°

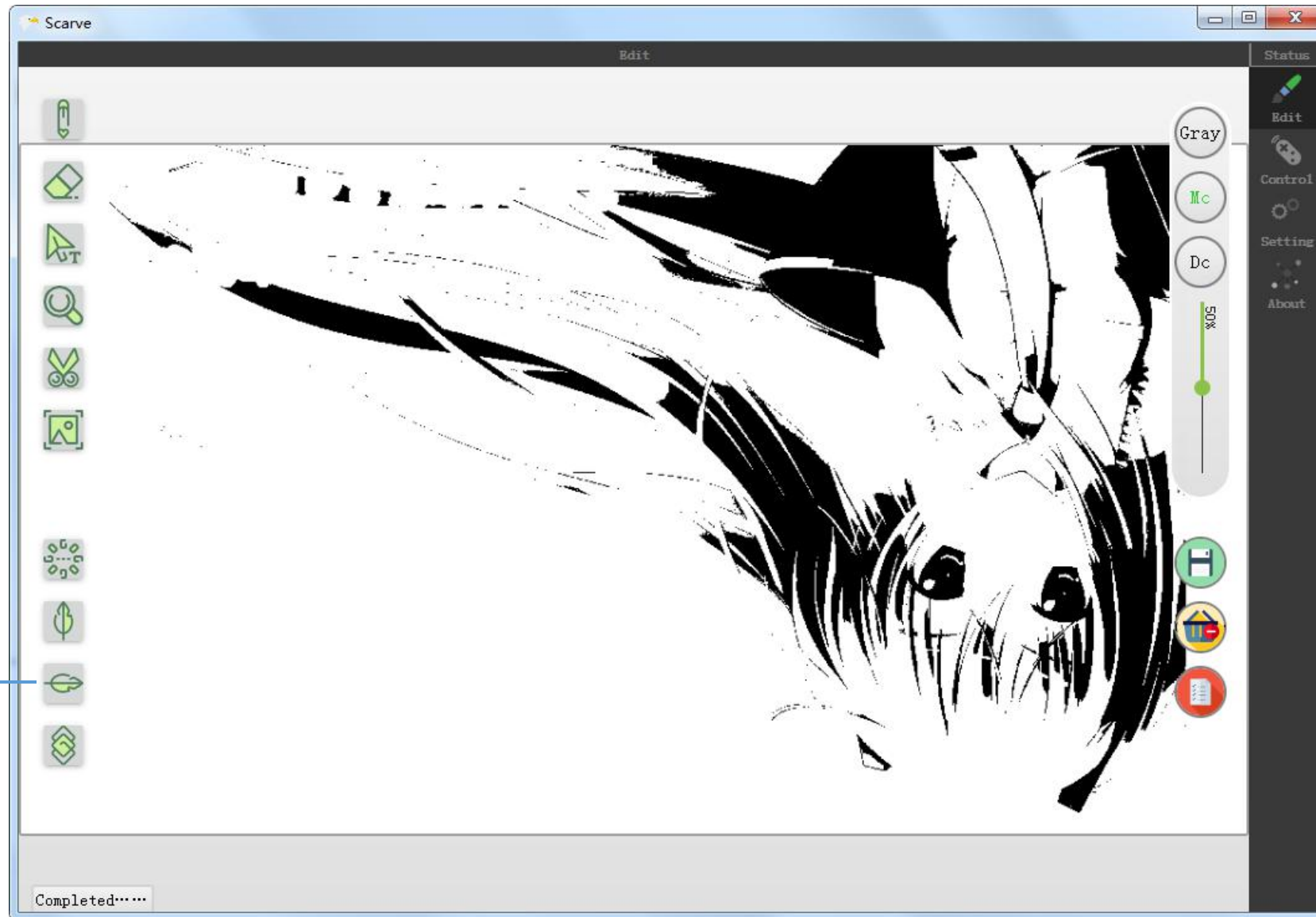
Mirror left-right

Click to finish mirror left-right



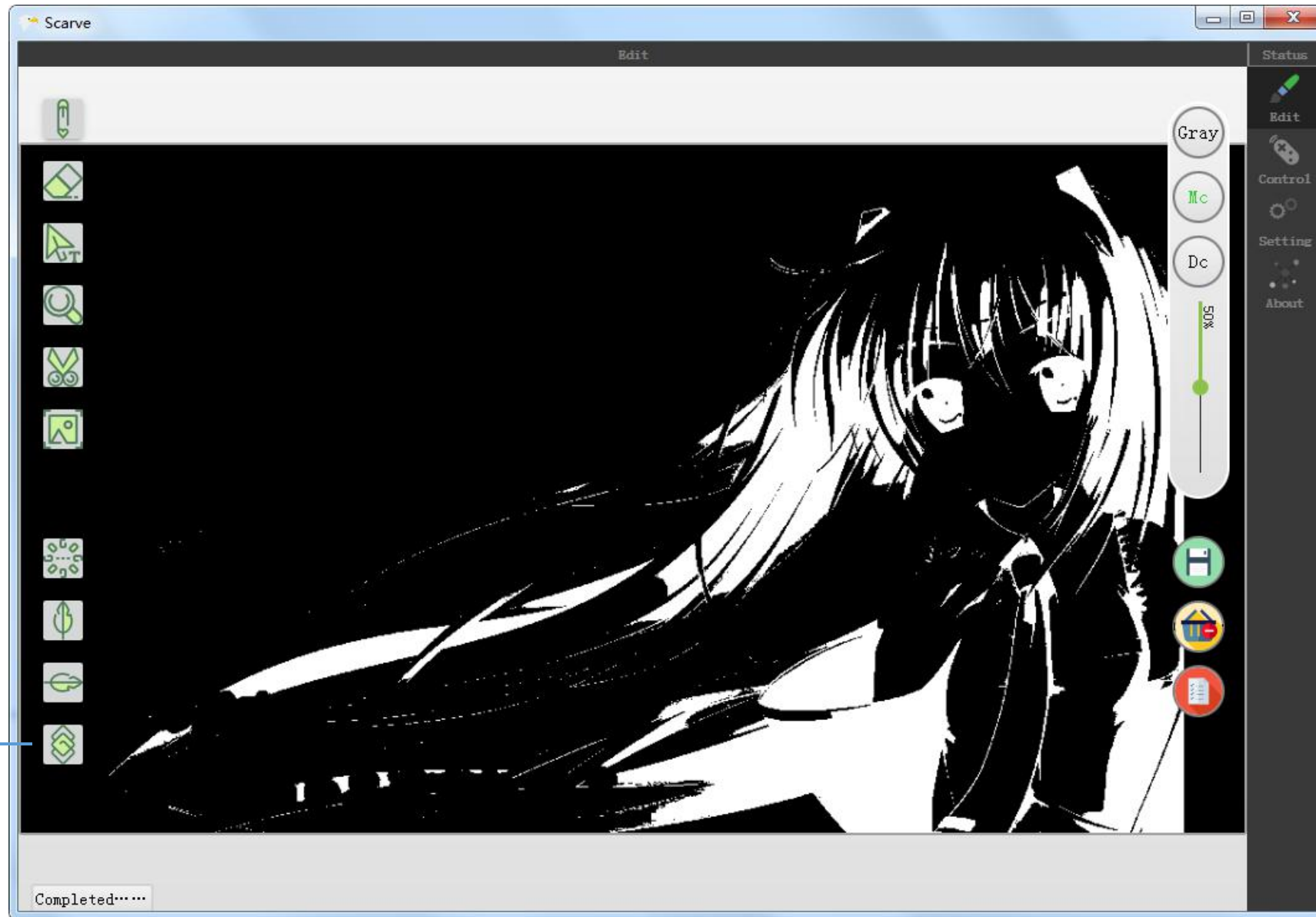
Simply image editing

Mirror up-
down

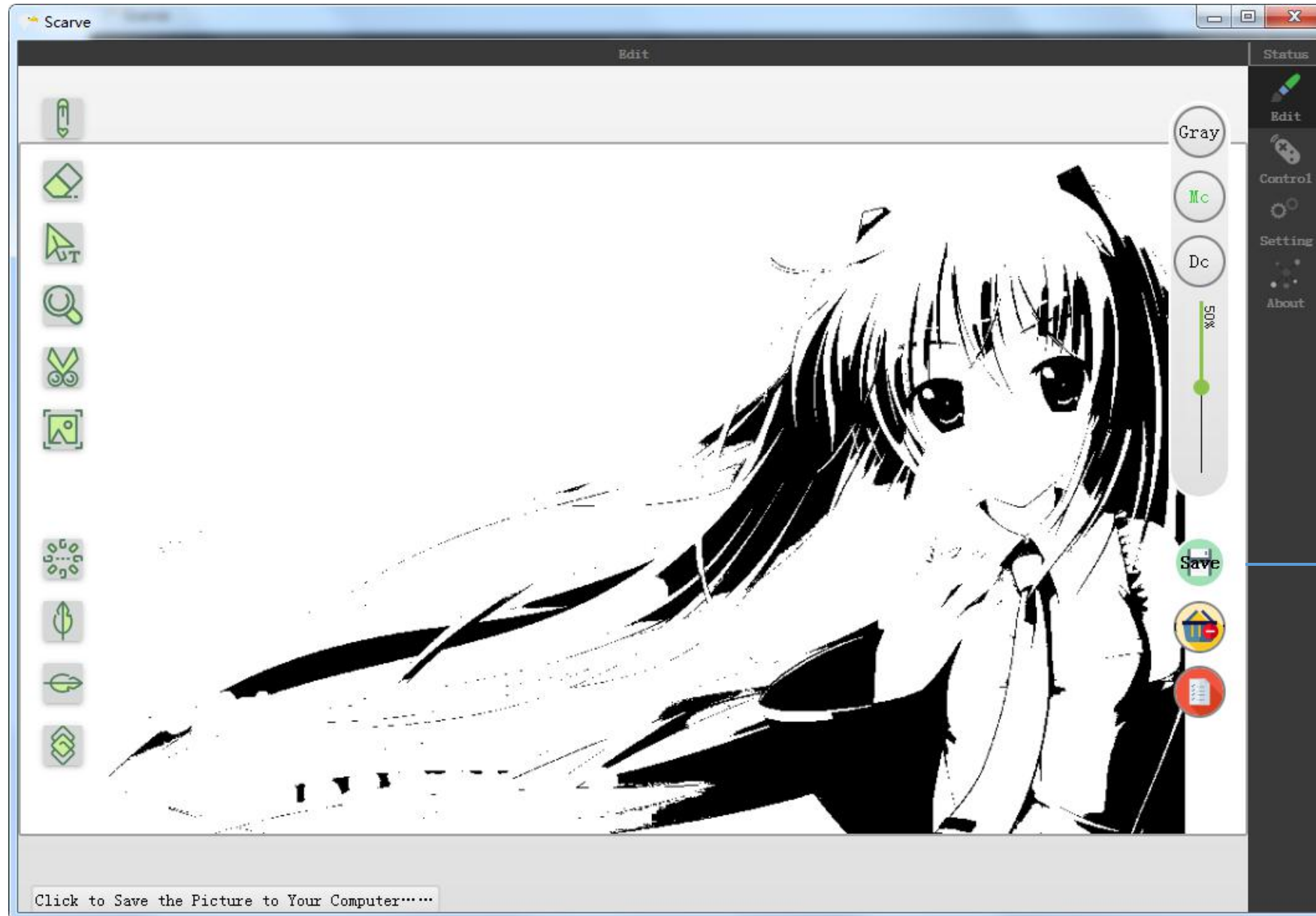


Click to
finish
mirror Up-
down

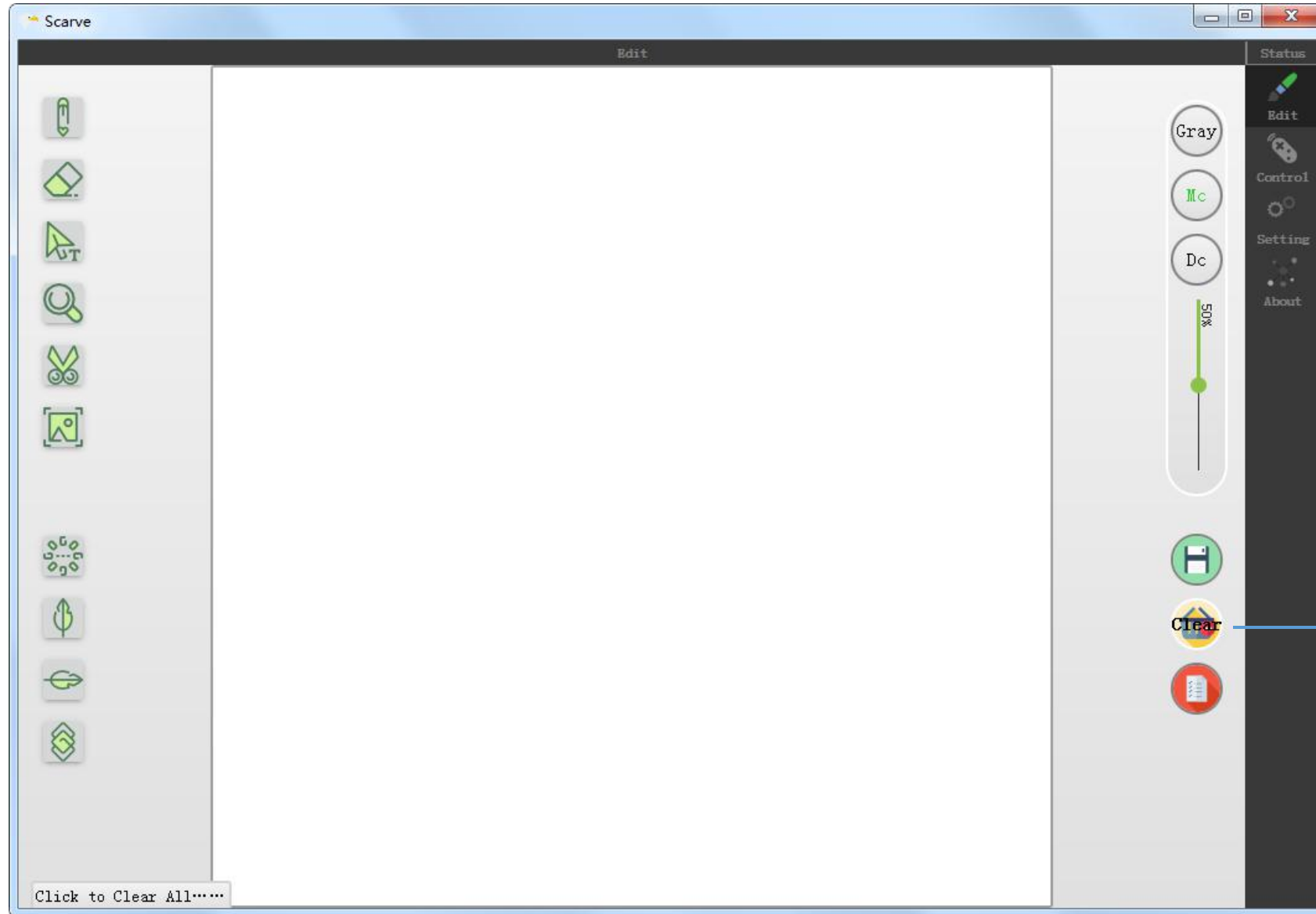
photographic
film Invert



Click to
finish
photograph
ic film
Invert



Click to Save
Saved file
name starts
with new

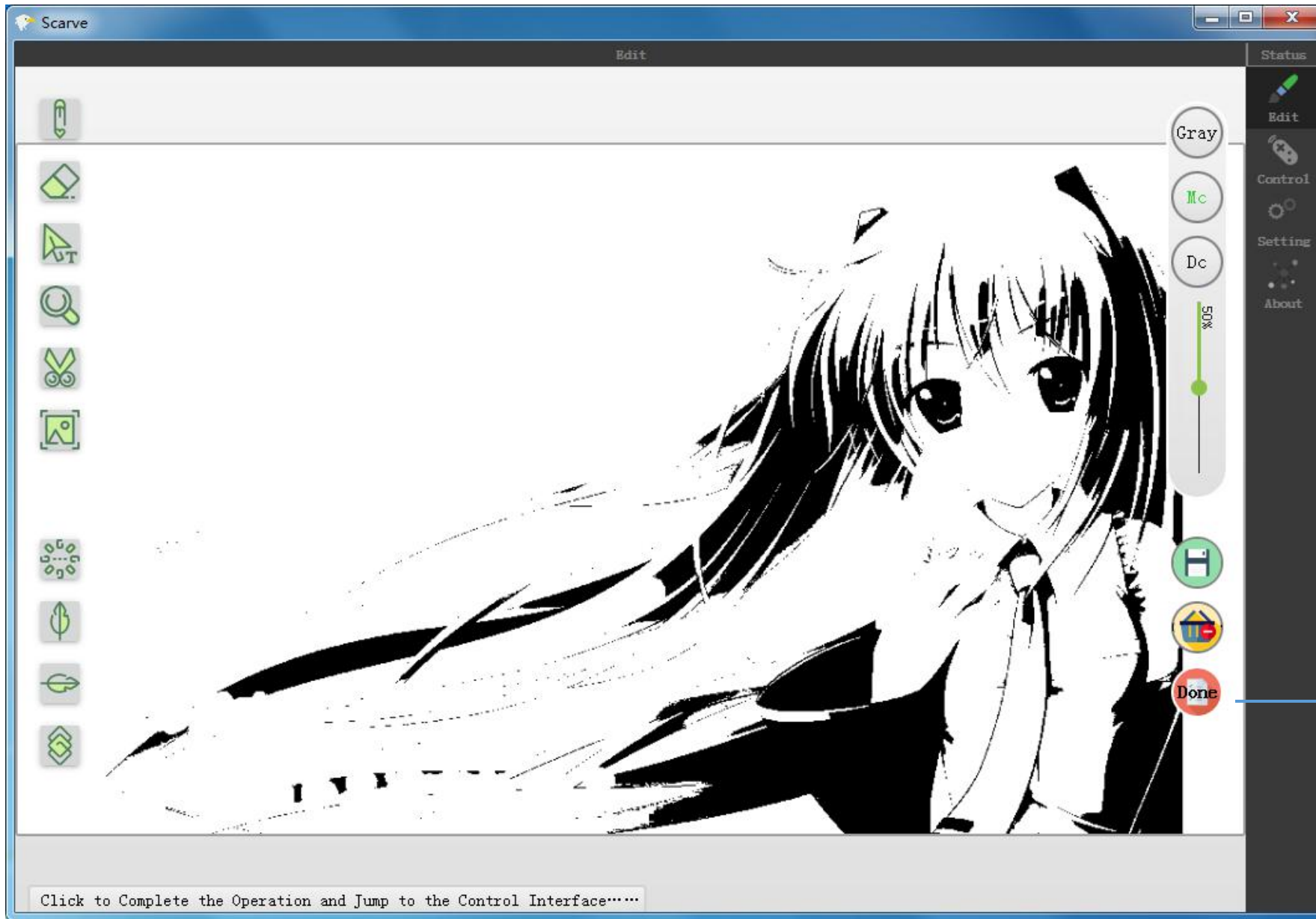


Clear operation

click to clear operation

Simply image editing

photographic
film Invert



Click to load
image to
control
interface

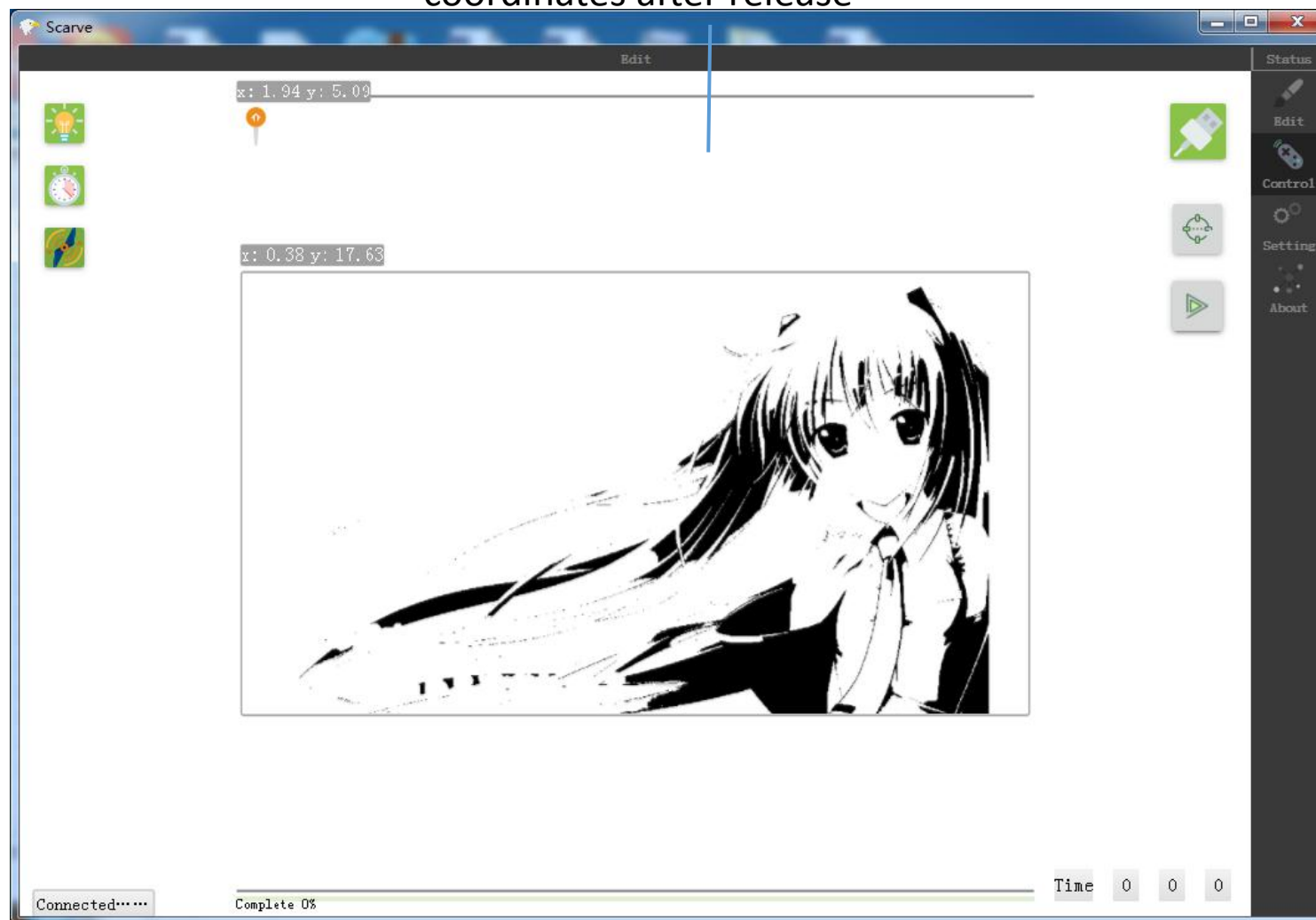


After
Successful
Connect the
USB Data
Cable and
Power Cable
on Computer
and Engraving
Machine,
click
connection

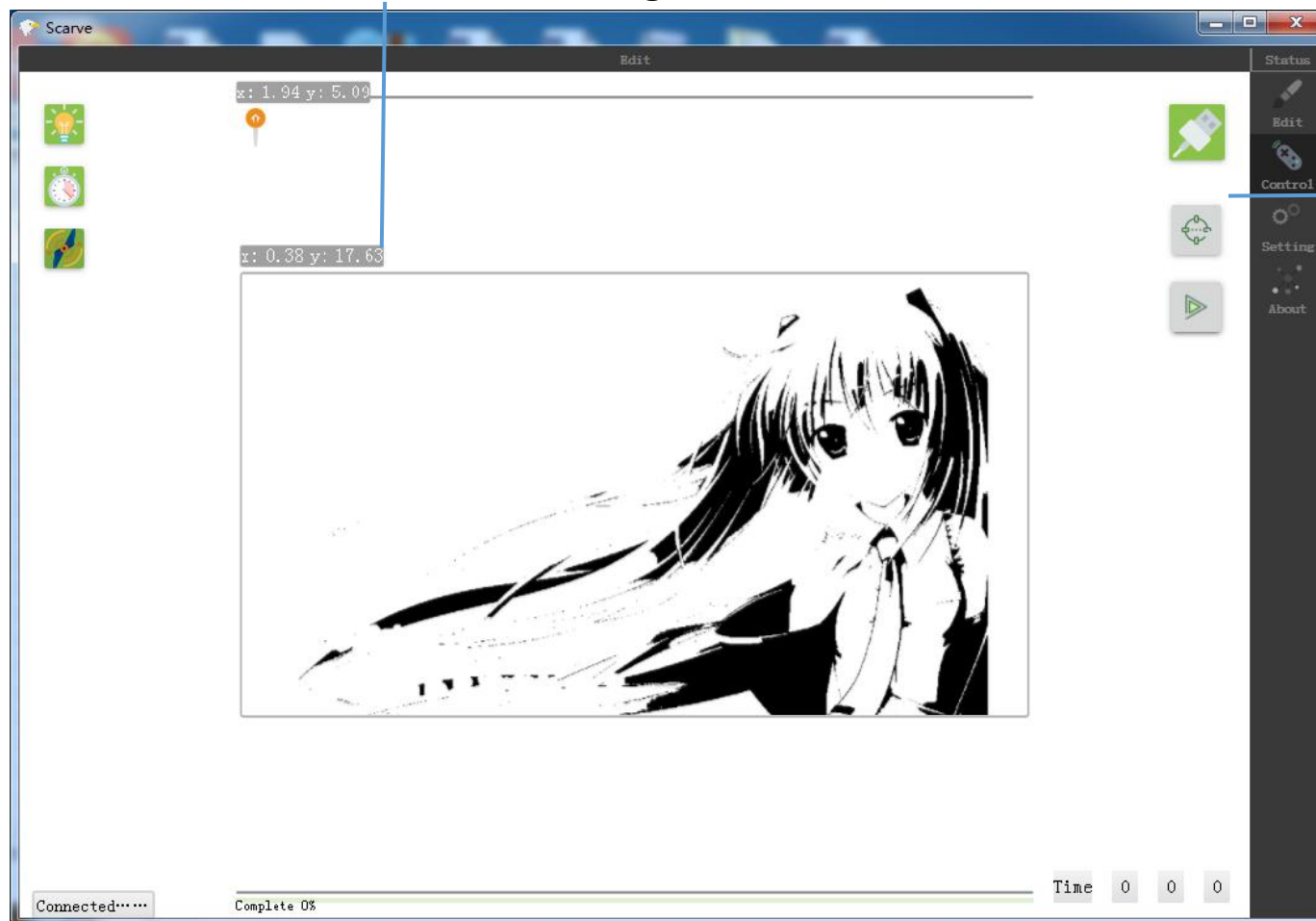
After Connect successful ,
both the button and engraving
machine laser head becomes
bright



You can drag the icon in an unprinted state, and the laser will be positioned to the coordinates after release



Picture Width and Height in mm

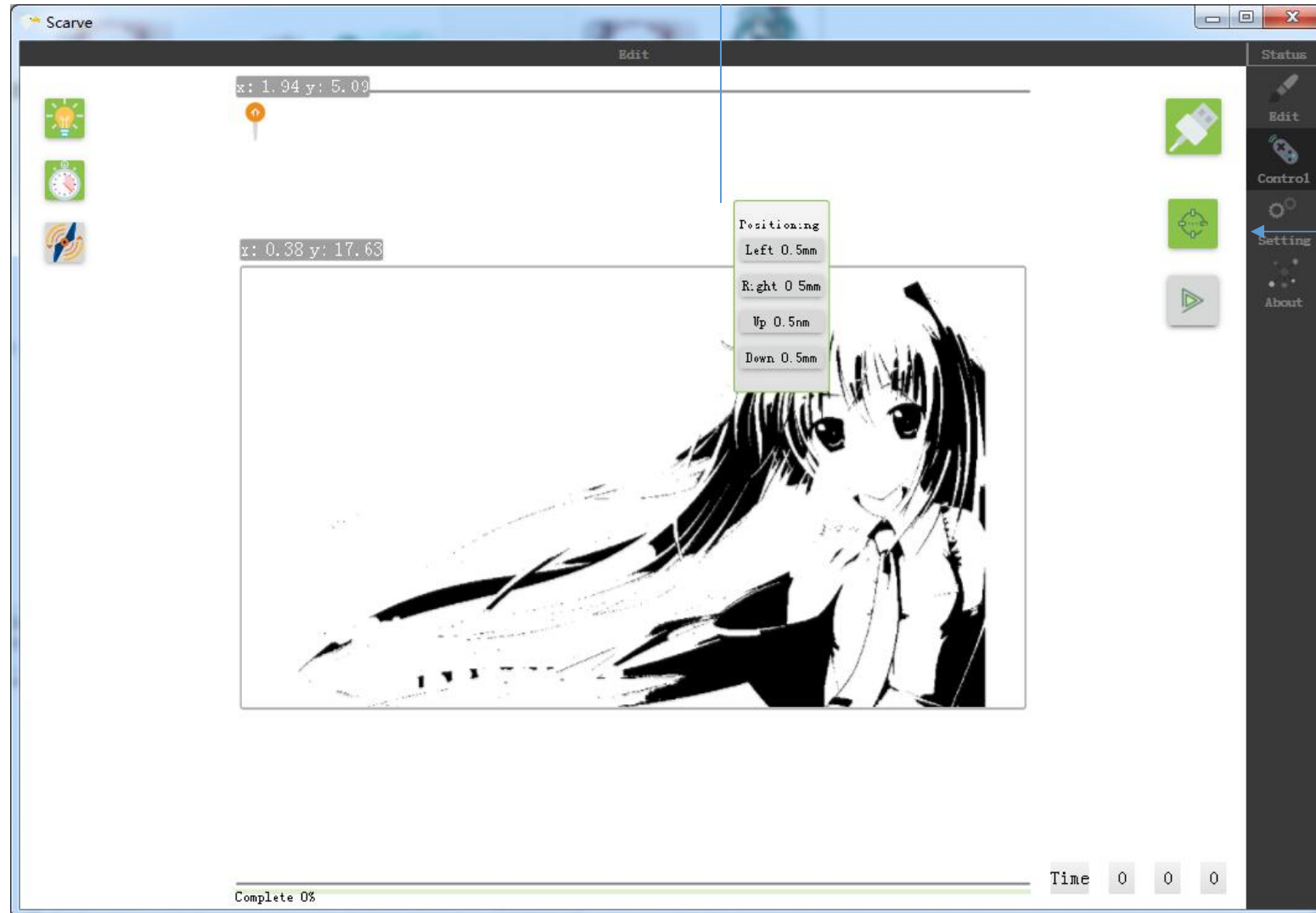


Click to Box Positioning

Brightening indicates Box Positioning



In the box positioning state,
right-click in the print area
to locate the fine-tuning



Box
positioning when
brightened

The Current Engraving
Position Bar



Start / Pause Button

Stop Button: Click to stop
Engraving and Return to the
Original Engraving Status

Engraving
Progress

Engraving Time-
Consuming:Hour,Minutes,Sec
ond 30

Laser power adjustment, 100% means full power output, adjust to 100% for normal use, if the material is very sensitive from light, you can properly reduce the laser power



Engraving Depth Adjustment:
The Larger Depth Value will Engraving the Darker Image, and will take Longer Engraving Time



Fan Control:
The fan blows away the smoke and improve the Engraving quality.
When the Button in bright, the fan will automatically open during Engraving, stop engraving will automatically shut down the fan.
When the button is grayed out, the fan will not open.



Gray Mode Effect:
Engraving Depth of 20%
Engraving Power 80%

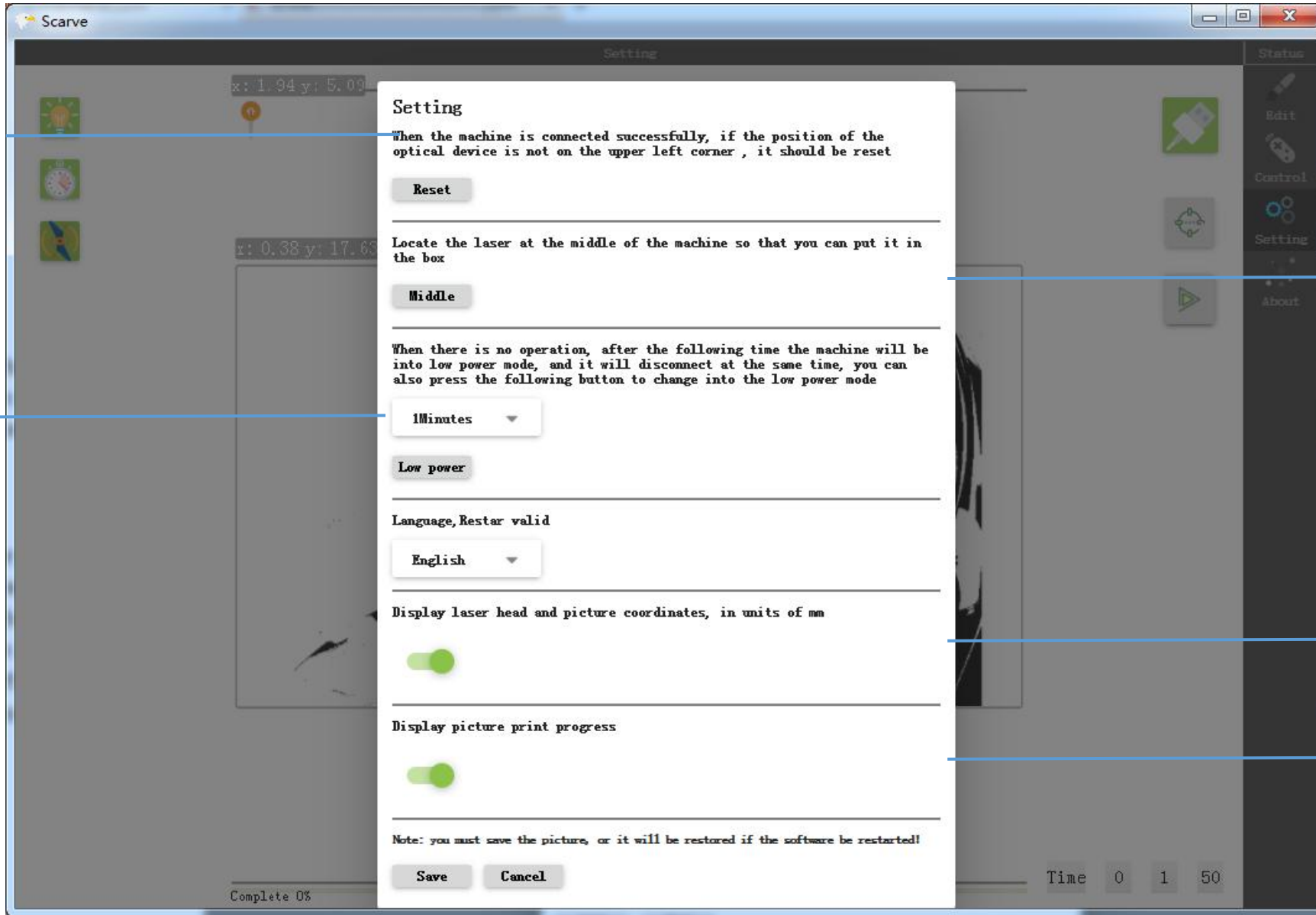


Discrete Mode Effect:
Engraving Depth 25%
Engraving Power 100%



Black and White Mode Effect:
Engraving Depth 25%
Engraving Power 100%





Click the Laser to Return to the Origin Position

Set the Engraver into the Low Power Mode, Click the Below Save Button to indicate that the setting was Successful

Click the Button, The Laser will be positioned in the Middle

Indicate the Relevant Coordinates of the Engraving

Display the progress

Pixel Filtering:

If the picture needs to be filtered, it is prefer to use the filter pixel function, the filter function is to use the original image for pixel filtering, If you make other changes after the image is filtered (such as adding text) , all other operations will be filtered out

Setting:

Setting the Status Bar while Engraving will hHide Some other Settings, as shown on the Right Picture

Software download address: www.bainuoxing.com

