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DATA SHEET

PART NO.: L-T2835WDT-WW1-Q

REV: A / 3

CUSTOMER'S APPROVAL : _____

DCC : _____

DRAWING NO. : DS-7A-12-0006

DATE : 2012-11-5 PAGE

1 of 15

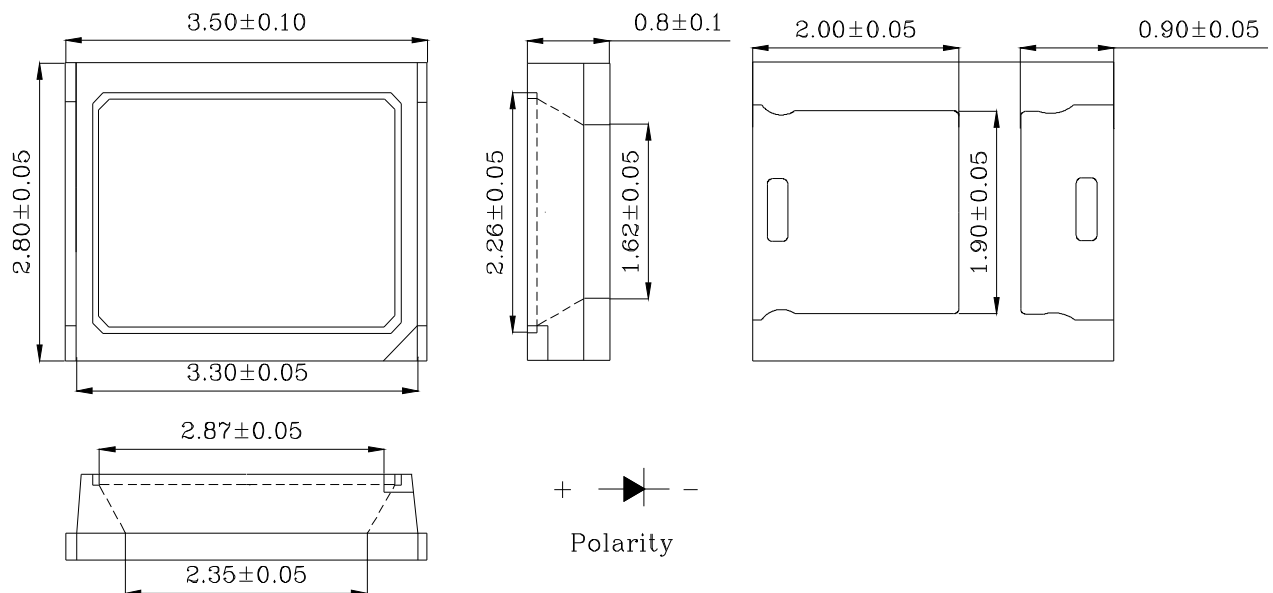
I Features

- Ū Top view, Wide view angle, Warm White color PLCC 2 package SMD LED .
- Ū EIA STD package, packing in 8mm tape on 7" diameter reels (ANSI/EIA-481-B-2001).
- Ū Compatible with automatic Pick & Place equipment.
- Ū Compatible with IR Reflow soldering and TTW soldering.
- Ū Pb free product and acceptable lead-free process.
- Ū Meet RoHS Green Product.

I Application

- * General lighting
- * Decorative and Entertainment Lighting.
- * Indicators.

I Switch lights.Package Outline Dimensions



Notes:

1. All dimensions are in millimeters.
2. Tolerance is $\pm 0.10\text{mm}$ (.004") unless otherwise noted.



SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

REV: A / 3

Chip Materials

- Ū Dice Material : InGaN
- Ū Light Color : Warm White
- Ū Lens Color : Light Yellow Diffused.

Absolute Maximum Ratings(Ta=25°C)

Symbol	Parameter	Rating	Unit
P _D	Power Dissipation	220	mW
I _{PF}	Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	100	mA
I _F	Continuous Forward Current	60	mA
V _R	Reverse Voltage	5	V
ESD	Electrostatic Discharge Threshold (HBM) ^{Note A}	2000	V
Topr	Operating Temperature Range	-40 ~ + 85	°C
Tstg	Storage Temperature Range	-40 ~ + 100	°C

Note A :

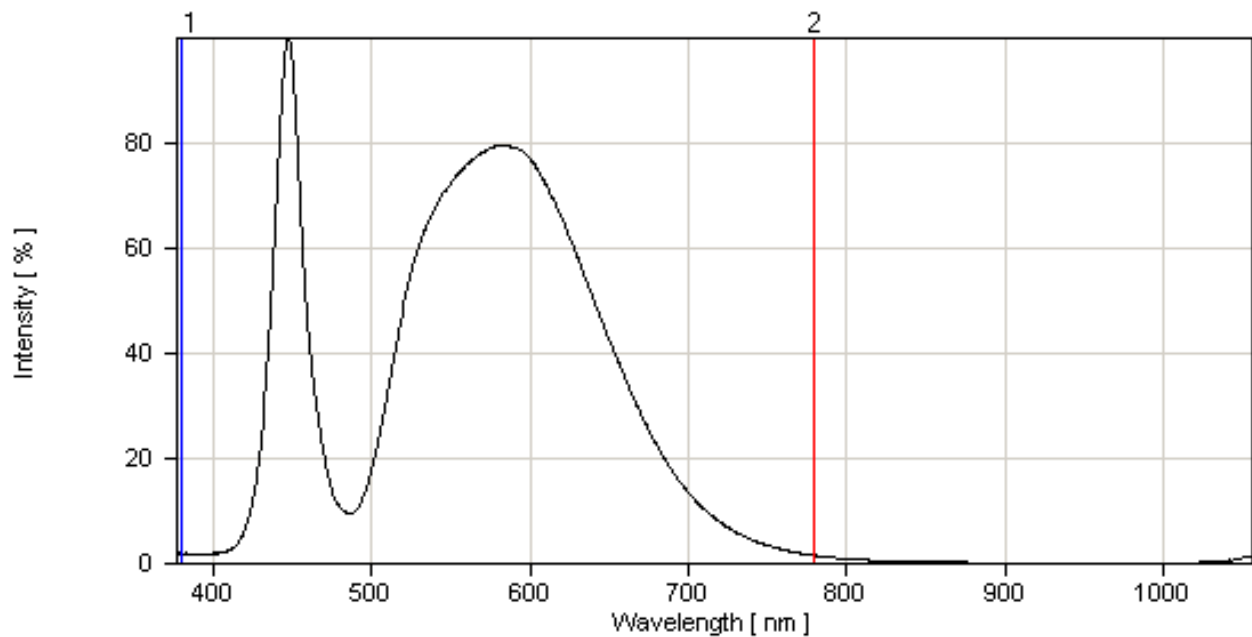
HBM : Human Body Model. Seller gives no other assurances regarding the ability of to withstand ESD.

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity	IV	5600	6300		mcd	IF=60mA
Luminous flux(lm)	LM	17.5	19		lm	IF=60mA
Viewing Angle	2θ1/2		120		Deg	Note 2
CIE Chromaticity	x		0.4300			IF=60mA
CIE Chromaticity	y		0.4000			
Color temperature	CCT	2850		3250	K	IF =60mA
Forward Voltage	VF		3.20	3.50	V	IF =60mA
Color Rendering Index	CRI	80			Ra	IF=60mA

Notes:

1. Luminous intensity is measured with a light sensor and filter combination that proximates the CIE eye-response curve.
2. $\theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. Caution in ESD :
Static Electricity and surge damages the LED. It is recommended use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
4. Major standard testing equipment by "Instrument System" Model : CAS140B Compact Array Spectrometer and "KEITHLEY" Source Meter Model : 2400.

I Typical Electro-Optical Characteristics Curves**Fig.1 Relative Intensity vs. Wavelength**

I Typical Electro-Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

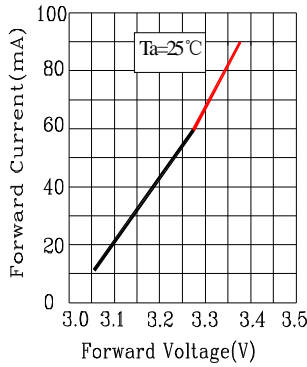


Fig.1 Forward Current vs. Forward Voltage

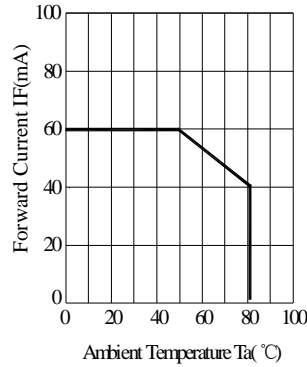


Fig.2 Forward Current Derating Curve

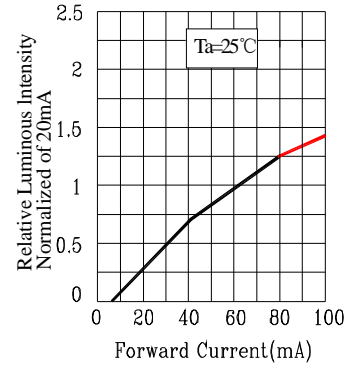


Fig.3 Relative Luminous Intensity vs. Forward Current

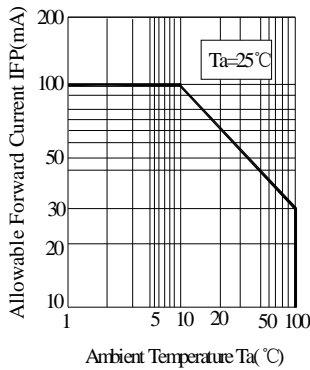


Fig.4 Forward Current Derating Curve

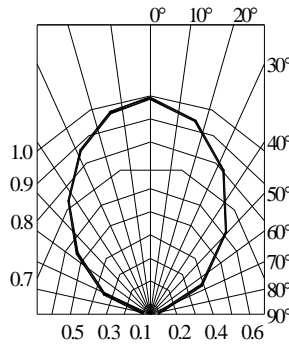


Fig.5 Spatial Distribution

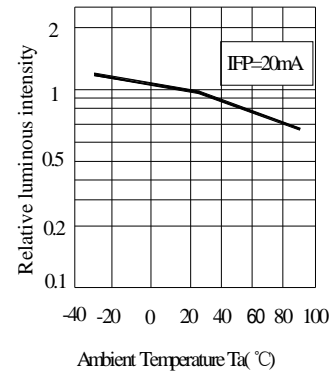


Fig.6 Luminous Intensity vs. Ambient Temperature

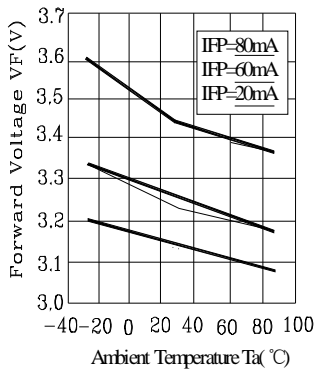


Fig.7 Ambient Temperature vs. Forward Voltage

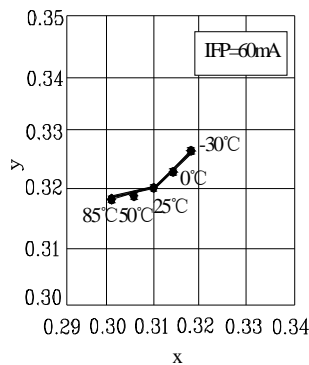


Fig.8 Ambient Temperature vs. Chromaticity Coordinate

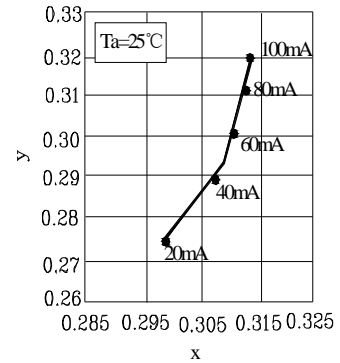


Fig.9 Forward Current vs. Chromaticity Coordinate



SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

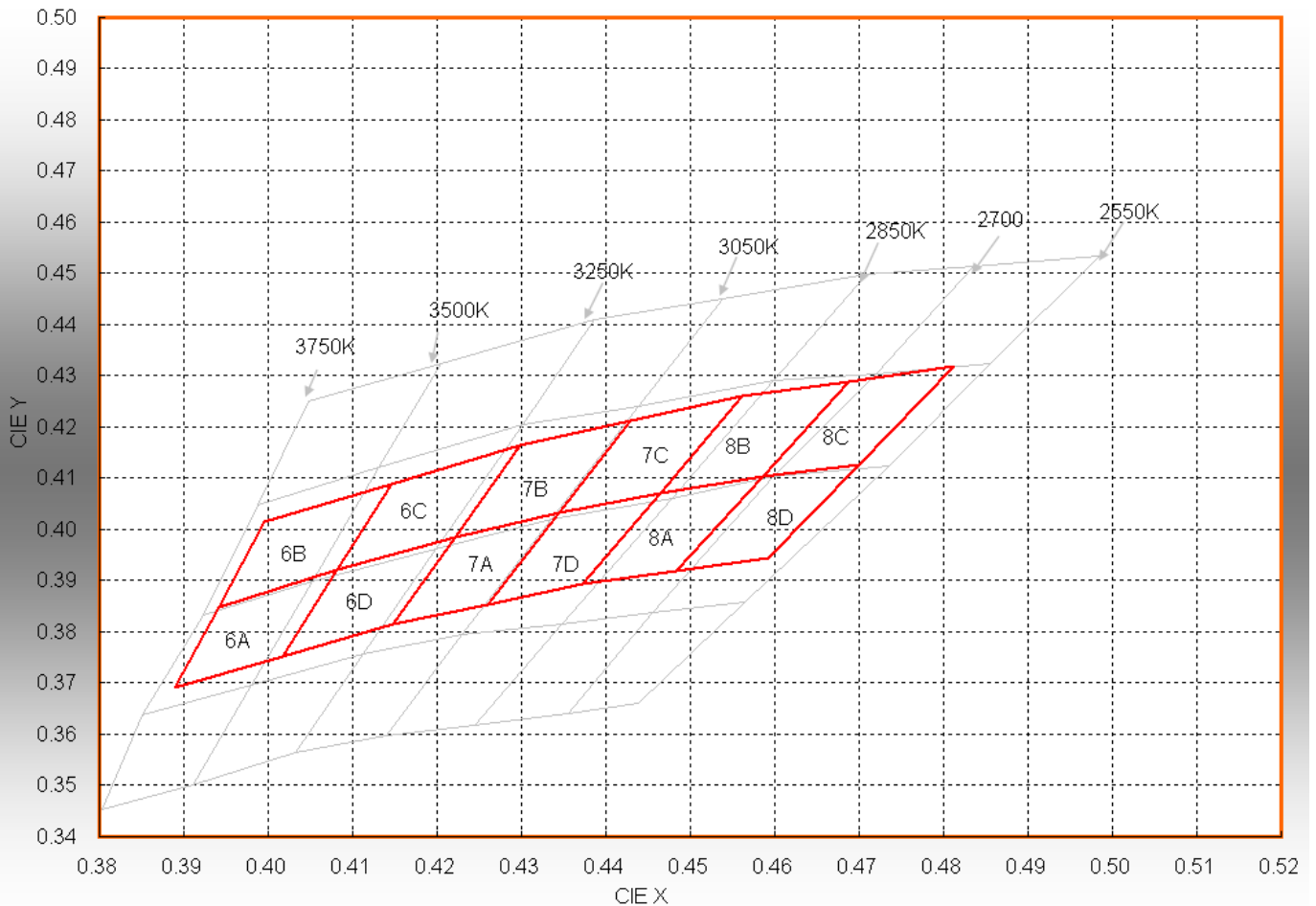
REV: A / 3

I IV Bin Code List

Luminous Intensity(IV), Unit:mcd@60mA			Φ (lm)
H25	5600	6300	18~20
H26	6300	7000	20~22
H27	7000	7800	22~24.5

Tolerance of each bin are $\pm 10\%$

● C.I.E Chromaticity Diagram





SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

REV: A / 3

● Bin Range of Chromaticity Coordinates @ 60mA

3465±245K			3045±175K			2725±145K		
	x	y		x	y		x	y
6A	0.4082	0.3922	7A	0.4344	0.4032	8A	0.4586	0.4103
	0.3941	0.3848		0.4221	0.3984		0.4465	0.4071
	0.3889	0.3690		0.4147	0.3814		0.4373	0.3893
	0.4017	0.3752		0.4260	0.3853		0.4483	0.3918
6B	0.4146	0.4089	7B	0.4430	0.4212	8B	0.4687	0.4289
	0.3996	0.4015		0.4299	0.4165		0.4562	0.4260
	0.3941	0.3848		0.4221	0.3984		0.4465	0.4071
	0.4082	0.3922		0.4344	0.4032		0.4586	0.4103
6C	0.4299	0.4165	7C	0.4562	0.4260	8C	0.4813	0.4319
	0.4146	0.4089		0.4430	0.4212		0.4687	0.4289
	0.4082	0.3922		0.4344	0.4032		0.4586	0.4103
	0.4221	0.3984		0.4465	0.4071		0.4700	0.4126
6D	0.4221	0.3984	7D	0.4465	0.4071	8D	0.4700	0.4126
	0.4082	0.3922		0.4344	0.4032		0.4586	0.4103
	0.4017	0.3752		0.4260	0.3853		0.4483	0.3918
	0.4147	0.3814		0.4373	0.3893		0.4593	0.3944

* Measurement of Color coordinates : +/- 0.01

● VF Bin Code List

Forward Voltage(VF),, Unit:V@60mA		
BINCODE	MIN	MAX
13	2.80	2.90
14	2.90	3.00
15	3.00	3.10
16	3.10	3.20
17	3.20	3.30
18	3.30	3.40
19	3.40	3.50

Tolerance of each bin are±0.1Volt



SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

REV: A / 3

I Label Explanation



CUS. PART NO: To be denominated.

CUSTOMER: To be denominated.

PART NO: Refer to P15

IV--- Luminous Intensity Code

VF--- Forward Voltage Code

CIE--- Color Rank Code

LOT NO: E L P G 4 0001
 A B C D E F

A---E: For series number

B---L: Local F: Foreign

C---P: PLCC SMD

D--- Year

E---Month

F---SPEC.

PACKING QUANTITY OF BAG :

2000pcs max for T670 series

2000pcs max for T650 series

2000pcs max for T2835 series

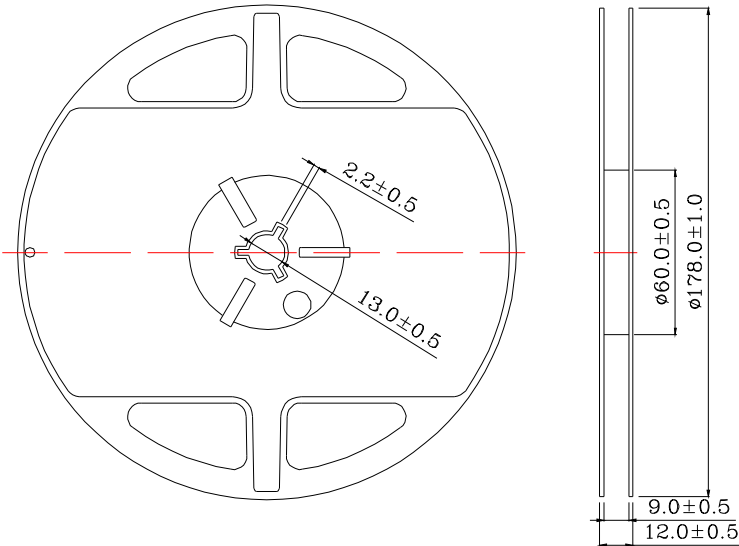
DATE CODE: 2012 04 10
 G H I

G--- Year

H--- Month

I --- Day

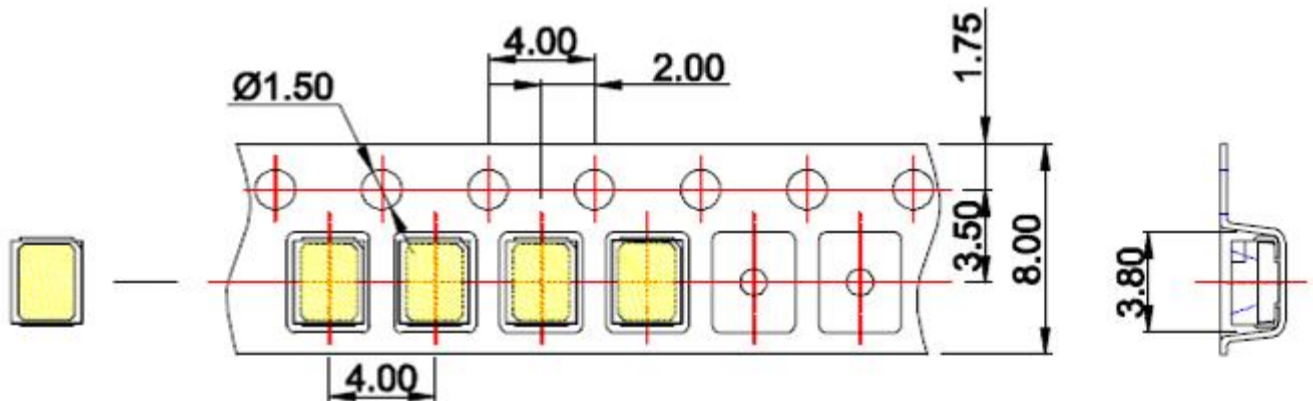
Reel Dimensions



Notes:

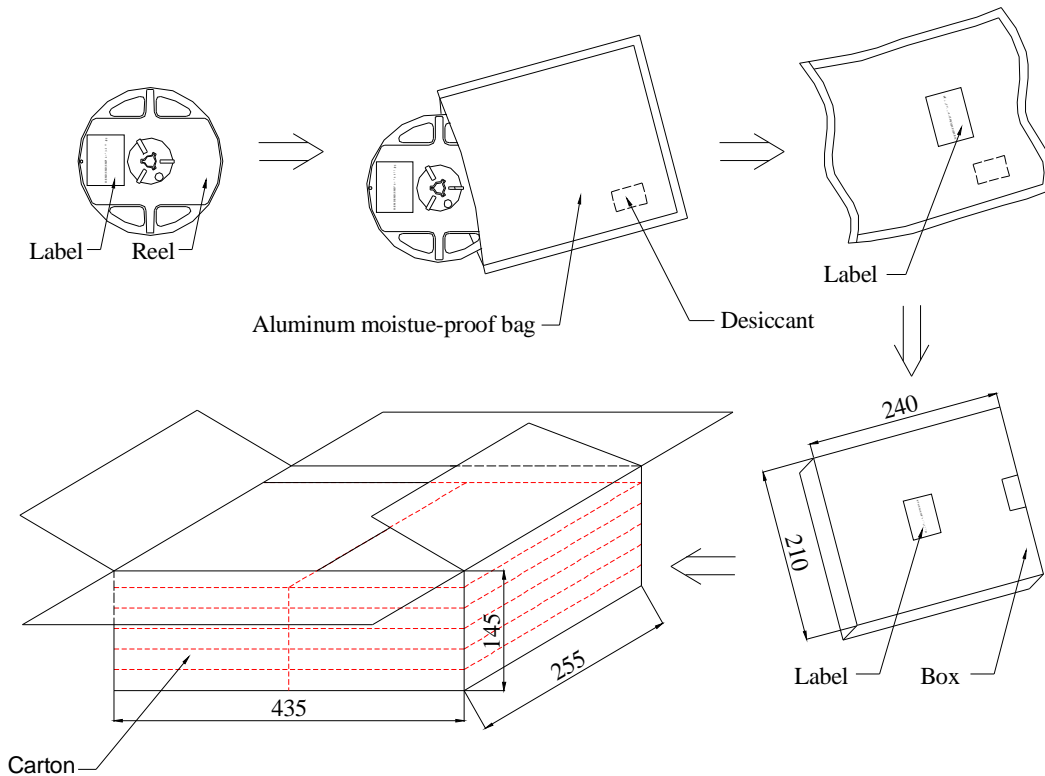
1. Taping Quantity : 3000 pcs/reel、 2000pcs/reel、 1500 pcs/reel、 1000 pcs/reel、 500 pcs/reel
2. The tolerances unless noted is ± 0.1 mm, Angle $\pm 0.5^\circ$, Unit: mm.

Package Dimensions Of Tape And Reel



Notes: All dimensions are in millimeters.

I Moisture Resistant Packaging

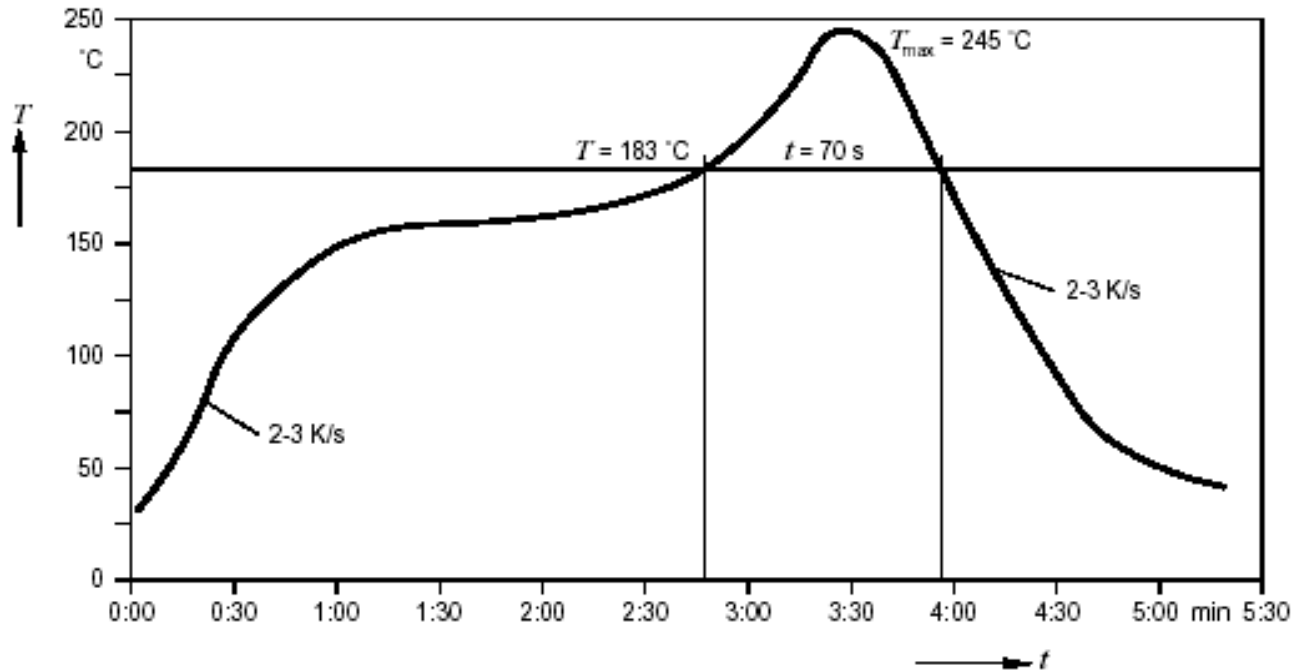


Notes : One reel in a bag, one bag in a inner box, ten inner boxes in a carton. Unit : mm.

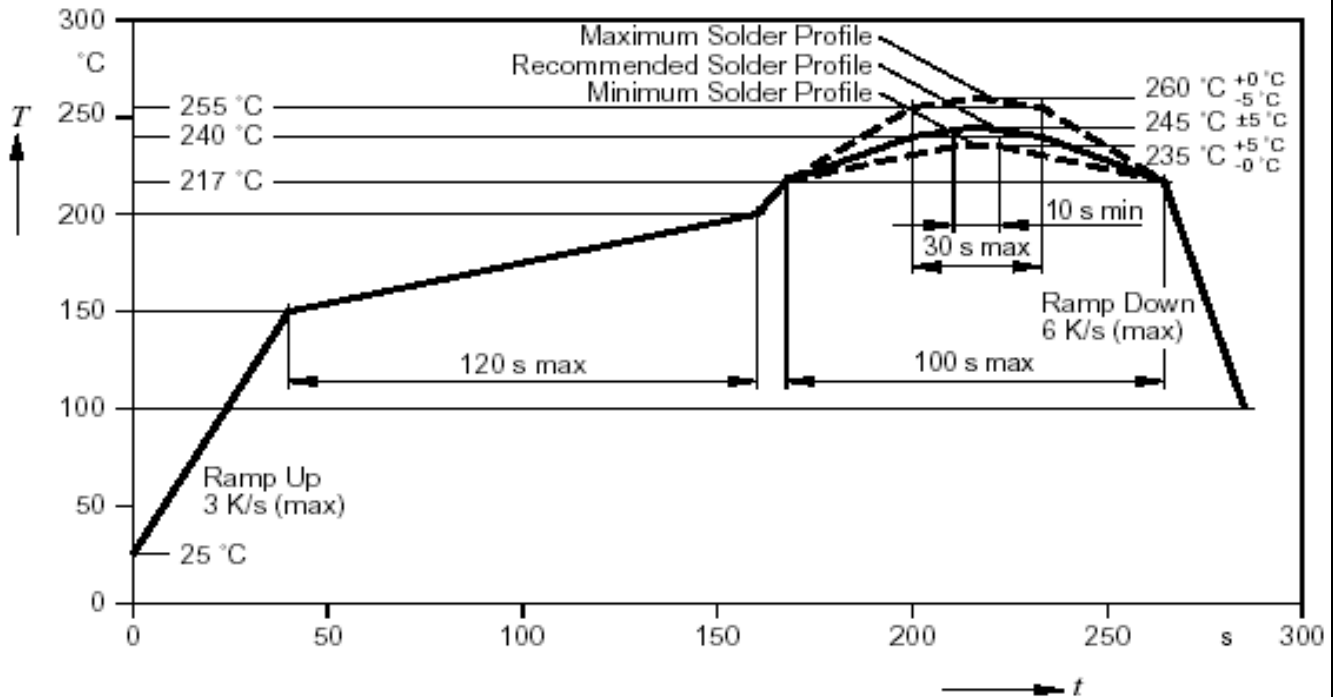
I Cleaning

- ⊖ If cleaning is required , use the following solutions for less than 1 minute and less than 40°C .
- ⊖ Appropriate chemicals: isopropyl alcohol. (When using other solvents, it should be confirmed beforehand whether the solvents will dissolve the package and the resin or not.)
- ⊖ Effect of ultrasonic cleaning on the LED resin body differs depending on such factors as ultrasonic power and the assembled condition. Before cleaning, a pre-test should be confirm whether any damage to the LEDS will occur.

● Suggest Sn/Pb IR Reflow Soldering Profile Condition:



● Suggest Pb-Free IR Reflow Soldering Profile Condition:





SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

REV: A / 3

I CAUTIONS

1. Static Electricity:

- * Static electricity or surge voltage damages the LEDs.

It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

- * All devices, equipment and machinery must be properly grounded.

It is recommended that measures be taken against surge voltage to the equipment that mounts the LEDs.

- * When inspecting the final products in which LEDs were assembled, it is recommended to check whether the assembled LEDs are damaged by static electricity or not. It is easy to find static-damaged LEDs by a light-on test or a VF test at a lower current (blew 1mA is recommended).

* Damaged LEDs will show some unusual characteristics such as the leak current remarkably increases, the forward voltage becomes lower, or the LEDs do not light at the low current.

Criteria: (VF>2.0V, at IF=0.5mA)

2. Storage :

- * Before opening the package :

The LEDs should be kept at 30°C or less and 85%RH or less. When storing the LEDs, moisture proof packaging with absorbent material (silica gel) is recommended.

- * After opening the package :

The LEDs should be kept at 30°C or less and 70%RH or less. The LEDs should be soldered within 168 hours (7 days) after opening the package. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.

If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: more than 24hours at 65±5°C.

- * Please avoid rapid transitions in ambient temperature in high humidity environments where condensation may occur.

3. Soldering:

Do not apply any stress to the LED lens during soldering while the LED is at high temperature.

Recommended soldering condition.

- * Reflow Soldering :

Pre-heat 120~150°C, 120sec. MAX., Peak temperature : 240°C Max. Soldering time : 10 sec Max.

- * Soldering Iron : (Not recommended)

Temperature 350°C Max., Soldering time : 3 sec. Max.(one time only), power dissipation of iron :

20W Max. use SN60 solder of solder with silver content and don't to touch LED lens when soldering.

DRAWING NO. : DS-7A-12-0006

DATE : 2012-11-5

PAGE

12 of 15

4. Lead-Free Soldering

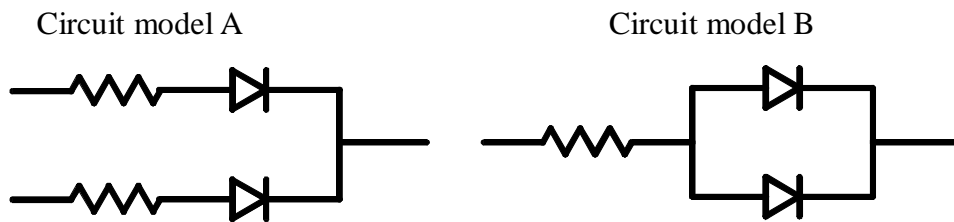
For Reflow Soldering :

- 1、Pre-Heat Temp: 150-180°C ,120sec.Max.
- 2、Soldering Temp: Temperature Of Soldering Pot Over 240°C ,40sec.Max.
- 3、Peak Temperature: 260°C , 10sec.
- 4、Reflow Repetition: 2 Times Max.
- 5、Suggest Solder Paste Formula : 93.3 Sn/3.1 Ag/3.1 Bi/0.5 Cu

For Soldering Iron (Not Recommended) :

- 1、Iron Tip Temp: 350°C Max.
- 2、Soldering Iron: 30w Max.
- 3、Soldering Time: 3 Sec. Max. One Time.

5. Drive Method



(A)Recommended circuit.

(B)The difference of brightness between LED`s could be found due to the Vf-If characteristics of LED.

6. Reliability

1、Criteria For Judging The Damage

Item	Symbol	Test Conditions	Criteria for Judgement	
			MIN.	Max.
Forward Voltage	VF	IF=60mA	-	U.S.L.*)×1.1
Reverse Current	IR	VR=5V	-	U.S.L.*)×2.0
Luminous Intensity	IV	IF=60mA	L.S.L**)×0.7	-

*) U.S.L.: Upper Standard Level

***) L.S.L: Lower Standard Level



SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

REV: A / 3

2、 Test Items And Results

Test Item	Reference Standard	Test Condition	Note	Number of Damaged
Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701300 301	Tsld=260°C,10sec. (Pre treatment 30°C,70%,168hrs)	2times	0/22
Solder ability (Reflow Soldering)	JEITA ED-4701300 303	Tsld=215°C,3sec. (Lead Solder)	1time over 95%	0/22
Thermal Shock	JEITA ED-4701300 307	-40°C ~ 100°C 30min. 30min.	100cycles	0/22
Temperature Cycle	JEITA ED-4701100 105	-40°C ~ 25°C~100°C~25°C 30min. 5min. 30min. 5min	100cycles	0/22
High Temperature Storage	JEITA ED-4701200-201	Ta=100°C	1000hrs.	0/22
Temperature Humidity Storage	JEITA ED-4701100 103	Ta=60°C,RH=90%	1000hrs.	0/22
Low Temperature Storage	JEITA ED-4701200 202	Ta=-40°C	1000hrs.	0/22
Steady State Operating Life Condition		Ta=25°C,IF=60mA	1000hrs.	0/22
Steady State Operating Life of High Humidity Heat		Ta=60°C,RH=90%,IF=30mA	500hrs.	0/22

7.Others:

The appearance and specifications of the product may be modified for improvement without notice.



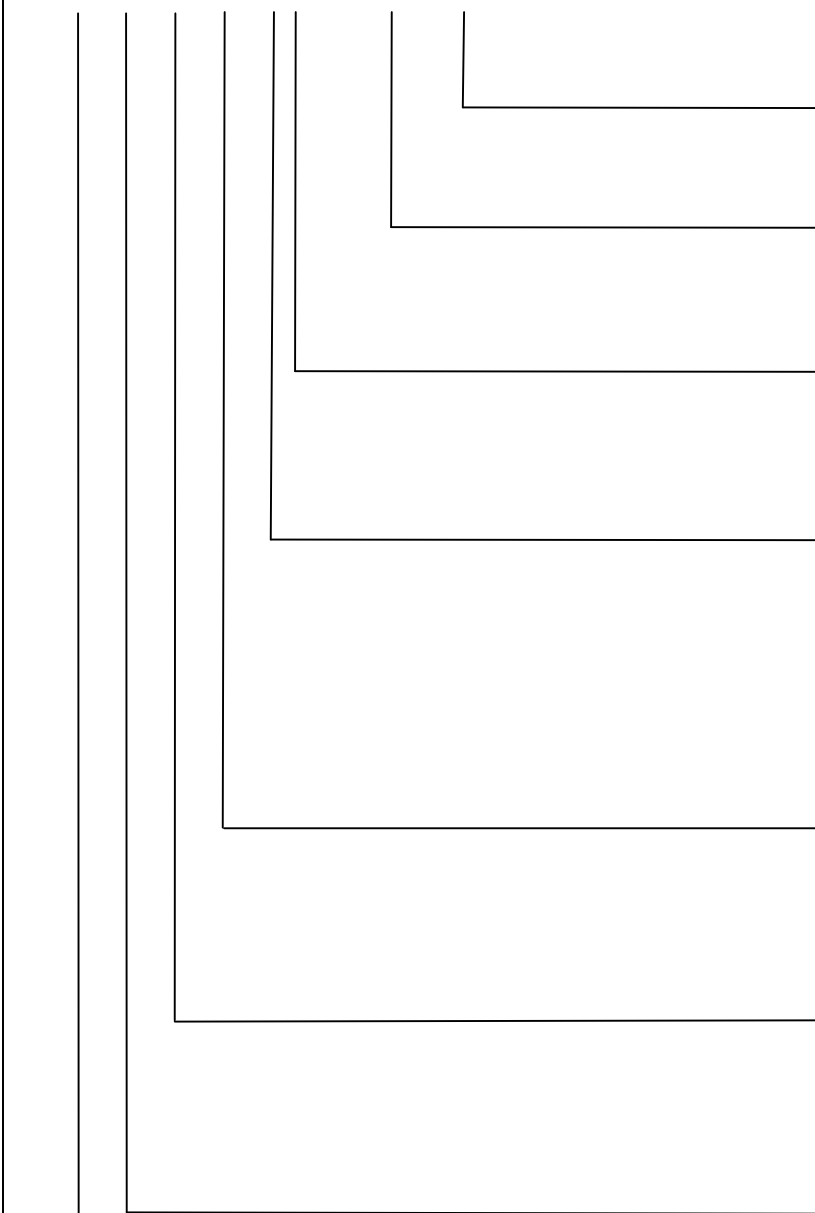
SURFACE MOUNT DEVICE LED

Part No. : L-T2835WDT-WW1-Q

REV: A / 3

I PART NO. SYSTEM :

L - T 67 0 W D T - CW1-Q - X



Lumen:

L:6.0~6.3;M:6.3~6.6;N:6.6~6.9;P:6.9~7.2
M:65~70; N:70~75; P:75~80;Q:80~85

Ra: M:65~70; N:70~75; P:75~80;Q:80~85

CW1:5500-6500K;CW2:5000-7000K
NW1:3800-5000K;WW1:2670-3800K

T : Taping for 7 inch reel

Lens color

C : Water Clear
W : White Diffused
D : Color Diffused

TE(HE) : 14mil AlInGap 624 nm Super Red
TY(HY): 14mil AlInGap590 nm Super Yellow
LB : InGaN ITO rough 470nm Blue
LG(SG) : InGaN ITO rough520nm Green
W : InGaN + YAG White color

0 : Single chip
1/2 : Super thin single chip
5/6 : Dual chip

C : PCB Top View Type
T :PLCC Top View Type
S : Side View Type

650 :	3020	1.3T	TYPE
670 :	3528	1.9T	TYPE
020 :	3812	0.6T	TYPE
680 :	5630	0.9T	TYPE
690 :	5050	1.5T	TYPE
2835	2835	0.8T	TYPE

DRAWING NO. : DS-7A-11-0015

DATE : 2012-11-5 PAGE

15of 15